

How to Assemble the ACADEMY DULCE EASEL #840200

rev. 9/2005

Jack Richeson & Co., Inc.

P.O. Box 160, Kimberly, WI 54136-0160

1-800-233-2404

Fax:1-800-233-2545

richesonart.com

Bag contents:

1st Step; figure A-1

- 2 black knobs w/21/2" bolt & metal washer
- 4 black plastic feet
- 8 dowels (wooden pegs)
- 4 11/2" screws
- 4 1/2" screws*

Bag contents:

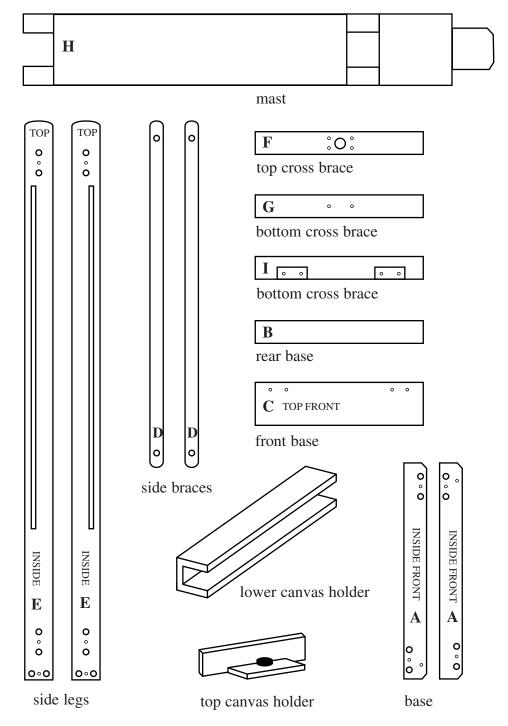
2nd Step; figure A-2

- 2 black knobs w/2" bolt & metal washer
- 12 dowels (wooden pegs)
- 6 11/2" screws
- 6 11/4" screws
- 1 black knob w/2 1/2" bolt attached to wooden wedge block w/spring
- 16 plastic plugs

On all pieces, the larger holes are for the dowels, the smaller for the screws/bolts.

Warning!! Step 1 is the most important part of the assembly. When this is done properly, the rest of the assembly goes easily. This kit is designed to give the user a professional furniture quality easel. That means glued parts. Please assemble the easel completely before adding glue. After you are sure of the assembly steps, then reassemble, using wood glue on all of the wood plugs. Also, wait until you are finished gluing the entire easel before inserting the black plastic plugs that cover the screws. They are difficult to remove once they are in place.

Check and Organize all Parts



(Detailed instructions on reverse side.)

^{*} The 4-1/2" screws included in the 1st package are not used until the end of assembly.



How to Assemble the ACADEMY DULCE EASEL #840200

Jack Richeson & Co., Inc.

P.O. Box 160, Kimberly, WI 54136-0160

1-800-233-2404

Fax:1-800-233-2545

richesonart.com

For best results and maximum stability, secure all wood dowels with wood glue. Be careful to lay out and identify all parts before gluing.

A-1 Base:

Collect 6 base pieces as follows:

- (2) Part A 24" x 11/4" x 31/8"
- (1) Part B $18^{1}/2$ " x $2^{1}/2$ " x 3/4" (does not have a large knob hole)
- (1) Part C $18^{1}/2$ " x $4^{1}/2$ " x 3/4"
- (2) Part D 26" x 11/4" x 11/16"

Lay parts A on the left and right, 3 holes will appear on the inside, 1 hole will appear at the front of the easel base. Lay part C at the front of the easel. The 4 pre-drilled holes must appear on the top, towards the rear of the easel. Lay part B at the back of the easel. Insert 8 dowels into holes in parts A. Using a rubber mallet tap parts A into parts B and C. Using $(4) 1^1/2^n$ screws, secure parts A into parts B and C. Using $(4) 1^1/2^n$ screws, secure parts D to 2 holes at the rear of the base, knobs must face inward.

A-2 Main Easel Frame:

Collect 6 main easel frame parts as follows:

- (2) Part E 48" x 2¹/₂" x ¹³/₁₆"
- (1) Part F $18^{1}/2$ " x $2^{1}/2$ " x 3/4" (with label and 1 hole)
- (1) Part G $18^{1/2}$ " x $2^{1/2}$ " x 3/4" (with 2 pre-drilled holes facing up)
- (1) Part H 54" x 5" x ⁷/₈" (2 piece center mast)
- (1) Part I $18^{1}/2$ " x $2^{1}/2$ " x 3/4" (with 2 hinges)

Lay parts E on left and right of center mast frame, 3 holes facing in and slots facing down, rounded edge at the top of the easel. Place part F between parts E, with label facing up. Lay part G between parts E at the bottom of the easel frame, 2 pre-drilled holes facing upward. Place part I at the bottom of the frame with the hinges facing down. Insert 12 dowels into side frame parts E. Tap parts F, G, and I into parts E with a rubber mallet. Secure parts E to parts F, G, and I with (6) $1^{1}/2^{1}$ screws. Secure the center mast part H to parts F and G using (6) $1^{1}/4^{1}$ screws. Rounded center mast is at the top of the easel.

A-3 Secure Frame to the Base:

Lay the easel frame flat on top of the easel base. Connect hinges with (4) 1/2" screws to part C. Connect parts D to the side of the easel frame with (2) 2" bolts with black knobs facing outward, mounted to the slots.

Attach Canvas Tray and Canvas Holder

Insert 2¹/₂" bolt/knob combination through the front of the bottom canvas tray. Place spring on the exposed bolt. Cover spring with washer and compress spring. Slide wood block onto bolt with the nut facing outward and turn knob clockwise to secure the bolt to the nut. Slide bottom tray over the top of the easel and secure in place. Slide the top canvas holder into place and secure.

Cover all visible screw holes with plastic caps.

Screw (4) plastic feet onto base.

