

Rec'd 10-18-05

23817-1002

MATERIAL SAFETY DATA SHEET

MSDS Name: QuikAluminum
 MSDS Number: 600457070-24
 Version Number: 3
 MSDS Date: 11/04/03
 Page Number: 1 of 5

SECTION I - PRODUCT AND COMPANY INFORMATION

Product Name: QuikAluminum
 CAS Number: Mixture
 Hazard Rating: Health: 1 Fire: 1 Reactivity: 0 PPI: B

Company Identification: POLYMERIC SYSTEMS, INC.
 723 WHEATLAND STREET
 PHOENIXVILLE PA 19460

Contact: I. David Crossan
 Telephone/Fax: (610) 935-1170 (610) 935-7123
 Emergency Phone (24 Hour): (800) 424-9300
 (610) 935-1170
 Chemtrec (24 Hour): (800) 424-9300
 Preparer: I. David Crossan
 Technical Director

Product Class: EPOXY PUTTY
 Trade Name: QuikAluminum
 Product Code: 4570
 UN Number:
 Shipping Name: Putty
 Technical Name:

Shipping Name: PUTTY, NMFC 150110

SECTION II - INGREDIENT AND HAZARD INFORMATION

Ingredient Name	CAS Number	Percent	TSCA
Glycidyl ethers of bisphenol A resins HMIS Health: 2 Fire:1 Reactivity:0 PPI:B	25068-38-6	10 - 30	Y
Tri(dimethylaminomethyl)phenol HMIS Health: 3 Fire:1 Reactivity:1 PPI:D	90-72-2	1 - 5	Y

*** ALL Ingredients in this product are listed in the T.S.C.A. Inventory

SECTION III - PHYSICAL DATA

Form: putty
 Appearance/Color: Aluminum
 Odor: Sulfur, Mercaptan
 Solubility (in water): Insoluble in Water
 pH Value: Not Applicable
 Boiling Range: Not Applicable
 Vapor Pressure (mmHg): Not Applicable
 Melting Point: Not Applicable

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 Evaporation Rate:
 Vapor Density: Non Volatile
 % Volatile Weight 0.%
 % Volatile < 1%
 VOC < 1%
 Molecular Weight:
 Heavy Elements (ppm) 0.
 Specific Gravity 1.9

NOTE:

The physical data represented above are typical values and should not be construed as a specification. For additional physical data and details on use, please obtain a technical data sheet for this product.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flammability Class IIIB
 Flash Range: > 200 F
 Tag Closed Cup
 Explosive Range: None Not Applicable
 None

EXTINGUISHING MEDIA:

Water spray, foam, co2, dry chemicals.

UNUSUAL HAZARDS:

Fire fighters and others who may be exposed to the products of combustion should be equipped with NIOSH-approved positive pressure self contained breathing apparatus (SCBA) and full protective clothing.

FIRE FIGHTING

Fire Fighters and others who may be exposed to the products of combustions should be equipped with NIOSH-approved positive pressure self-contained breathing apperatus (SCBA) and full protective clothing.

SECTION V - HEALTH HAZARD DATA

Route	Species	Exposure and Dose
Glycidyl ethers of bisphenol A resins		
Oral	Rat, adult	LD50 5000. mg/Kg
Skin	Rabbit, adult	LD50 20000. mg/Kg
Tri(dimethylaminomethyl)phenol		
Oral	Rat, adult	LD50 1630. mg/Kg

PERMISSIBLE EXPOSURE LEVEL:

N/A

EFFECTS OF OVEREXPOSURE:

Inhalation: None
 Ingestion: Irritation of intestinal tract.

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 Skin Contact: Possible irritant and sensitizer.
 Eye Contact: Possible irritant and sensitizer.

FIRST AID:

Inhalation: Remove to fresh air.
 Ingestion: Seek medical advice.
 Skin Contact: Wash with soap and water.
 Eye Contact: Flush with water, consult a physician.

NOTE:

Never give anything by mouth to an unconscious person.

SECTION VI - STABILITY AND REACTIVITY DATA

Stability: This product is stable
 Hazardous Polymerization: Hazardous polymerization will not occur

INCOMPATIBILITY

None

CONDITIONS TO AVOID:

None

HAZARDOUS DECOMPOSITION PRODUCTS:

CO, aldehydes, acids, oxides of sulfur and nitrogen.

SECTION VII - SPILL AND LEAK PROCEDURES**STEPS TO BE TAKEN:**

Spills or leaks: Dispose of in normal manner.

WASTE DISPOSAL METHOD:

Incinerate in furnace or bury in landfill in accordance with all applicable regulations; not a hazardous waste.

SECTION VIII - EXPOSURE CONTROLS/PERSONAL PROTECTION**Occupational Exposure Limits**

	ACGIH TLV	ACGIH TLV-C	ACGIH STEL	OSHA STEL	OSHA PEL
Glycidyl ethers of bisphenol A resins	N/est	N/est	N/est	N/est	N/est
Tri(dimethylaminomethyl)phenol	5.00 PPM	N/est	N/est	N/est	N/est

PROTECTIVE EQUIPMENT TYPES:

Eyes: Safety glasses or goggles.
 Respiratory: None required in a well ventilated area.
 Gloves: Appropriate impervious gloves. Because a variety of protective gloves exist, consult glove manufacturer to determine the proper type for a specific operation.
 Other: None required.

VENTILATION:

General Mechanical: None Required.
 Local Exhaust: Use to keep exposures below recommendations. Use

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if material is heated above 100 F.

SECTION IX - HANDLING AND STORAGE**HANDLING:**

Storage Temperature: < 90F (32C)

Storage Conditions: Store in cool, dry, well ventilated area.

Transfer: No special precautions needed. Follow good manufacturing and handling practices.

Personal Hygiene: Wash thoroughly after handling, especially before eating, drinking, smoking and using restroom facilities. Wash contaminated goggles, faceshields and gloves. Professionally launder contaminated clothing before use.

Empty container precautions: ATTENTION! This container can be hazardous when empty. Follow label cautions even after the container is empty since empty containers could retain product residues. Do not re-use empty containers for food, clothing, or products for human or animal consumption, or where skin contact can occur.

SECTION X - REGULATORY INFORMATION**Right-to-Know:**

The non-hazardous ingredients in this product subject to the Pennsylvania, New Jersey, and/or Massachusetts Right-to-Know laws are:

NOTE:

USERS RESPONSIBILITY: A bulettin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workspace, all aspects on an individual operation should be examined to determine id, or where, precautions - in addition to those described herein - are required. Any heath hazard and safety information herein should be passed on to your customers or employees as the case may be.

DISCLAIMER OF LIABILITY: The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damage incurred by the use of this material. All chemicals may present unkown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist. Final determination of suitability of the chemical is the sole responsibility of the user. No representation of warranties, either expressed or implied, of merchantability, fitness for a particular purpose or any other nature are made hereunder with respect

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to the information refers. It is the responsibility of the user to
comply with all applicable federal, state, and local laws and
regulations.