

33538-2002**MATERIAL SAFETY DATA SHEET**

Skullduggery, Inc.
624 South B Street
Tustin, CA 92780

Date Issued: March 12, 2004
Product Safety: (800) 336-7745

SECTION I

PRODUCT: PerfectCast™ Casting Material

CHEMICAL FAMILY: Mixture of calcium sulfate hemihydrate & portland cement
(plaster of paris, CaSO₄ • ½ H₂O)

**SECTION II
INGREDIENTS**

MATERIALS	Wt%	PEL mg/m ³	TLV mg/m ³	CAS NUMBER
plaster of paris	>95	10	15(T)/5(R)	26499-65-0
portland cement	<5	10	15(T)/5(R)	65997-15-1
silica-crystalline, respirable	trace	0.1(R)	0.1(R)	14808-60-7

(T) – Total (R) – Respirable

**SECTION III
PHYSICAL DATA**

MELTIN POINT: 1450°C - decomposes
SPECTIFIC GRAVITY: 1.7 – 3.0
APPEARANCE AND ODOR: Gray Powder, low odor
SOLUBILITY IN WATER: Insoluble
HARDENING TIME: Varies. Check usage and/or product specification data for product.

**SECTION IV
FIRE AND EXPLOSION HAZARD DATA**

FLASH POINT (METHOD USED): None
EXTINGUISHING MEDIA: Not combustible
SPECIAL FIRE FIGHTING PROCEDURES: None
UNUSUAL FIRE AND EXPLOSION HAZARDS: None

PRODUCT: PerfectCast™ Casting Material

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SECTION V
HEALTH HAZARD DATA

Both portland cement and plaster of paris are considered nuisance dusts. The primary hazard with portland cement is its alkalinity (pH-12).

Eye, skin, nose, throat, and upper respiratory irritation can occur with prolonged dust exposures.

EFFECTS OF OVEREXPOSURE:

ACUTE:

EYES: Not a primary eye irritant

SKIN: When mixed with water, this material hardens and then slowly becomes hot.

DO NOT attempt to make cast enclosing any part of the body. Failure to follow these instructions can cause severe burns that may require surgical removal of affected tissue. Direct prolonged or repeated contact with the skin may cause irritation. Rubbing of this product against the skin can result in abrasions. Rinse with water until free of material to avoid abrasions, then wash skin thoroughly with soap and water. Can cause mechanical irritation to skin, especially in sensitive individuals. May dry skin. If irritation persists, consult physician.

INHALATION: Irritating and may be corrosive to respiratory tract. Inhalation of dusts from this product can irritate the nose, throat, lungs, and upper respiratory tract.

Persons subjected to large amounts of this dust will be forced to leave area because of nuisance conditions such as coughing, sneezing and nasal irritation. Remove subject to fresh air. If respiratory symptoms persist (irritation, cough, nausea, dizziness, etc.) consult physician.

INGESTION: Plaster of paris is nontoxic, however, ingestion of a sufficient quantity could lead to mechanical obstruction of the gut especially the pyloric region.

Portland cement can be caustic. See Emergency and First Aid – Ingestion blow.

CHRONIC:

EYES: None known.

SKIN: None know.

INHALATION: Prolonged and repeated exposure to respirable crystalline silica can result in lung disease (i.e., silicosis) and/or lung cancer.

INGESTION: No chronic effects known.

EMERGENCY AND FIRST AIR PROCEDURES:

EYES: Immediately flush eyes thoroughly with water for 15 minutes, including under lids. Get medical attention immediately.

SKIN: Immediately wash skin with copious amounts of water and mild soap. If irritation or pain persists, contact physician. If skin is dry, a commercially available hand lotion may be used to treat dry skin areas. If skin has become cracked, take appropriate action to prevent infection and promote healing.

PRODUCT: PerfectCast™ Casting Material

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INHALATION: Remove to fresh air. Leave the area of dust exposure and remain away until coughing and other symptoms subside.

EMERGENCY AND FIRST AIR PROCEDURES:

INGESTION: This product contains gypsum plaster. Plaster of paris hardens when wetted and, if ingested, may result in obstruction. Drinking glycerin, gelatin solutions or large volumes of water may delay hardening. Portland cement is alkaline may cause burns of the esophagus and stomach. Get medical attention immediately.

TARGET ORGANS: Eyes, Skin, Respiratory System.

MEDICAL CONDITIONS WHICH MAY BE AGGRAVATED: Pre-existing upper respiratory and lung disease such as, but not limited to, bronchitis, emphysema, and asthma.

PRIMARY EXPSURE ROUTES: Inhalation; Ingestion; eye and/or Skin contact.

CARCINOGENICITY OF INGREDIENTS:

MATERIAL	LARC	NTP	OSHA
Respirable Crystalline Silica	2A	Anticipated	Not Listed

The average concentration of respirable crystalline silica measured in the plaster of paris was less than 0.1 Wt. %. However, respirable crystalline silica in this product has not been determined. Respirable crystalline silica is classified by LARC as a probably human carcinogen (2A). Long term breathing of silica can cause lung disease (i.e., silicosis) and/or possible lung cancer.

SECTION VI
REACTIVIVTY DATA

STABILITY:	Stable
INCOMPATABILITY:	None known.
HAZARDOUS DECOMPOSITION PRODUCTS:	above 1450°C – CaO and SO ₂
HAZARDOUS POLYMERIZATION:	Will not occur.

SECTION VII
SPILL OR LEAK PROCEDURES

STEPS CAN BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Sweep up, material from spillage into a waste container for disposal. Do not flush down drains. If washed down, may plug drains. If already mixed with water, scrape up and place in container. Avoid dusting conditions, minimize airborne dust. Wear appropriate protective equipment.

PRODUCT: PerfectCast™ Casting Material

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WASTE DISPOSAL METHOD: This material can be disposed of as inert solid in a landfill or by other procedures which are accepted under federal, state and local regulations. Slurry may plug drains.

SECTION VIII SPECIAL PROTECTION INFORMATION

No TLV assigned to this mixture, see ingredients section. Minimize exposure in accordance with good hygiene practice.

RESPIRATORY PROTECTION: Not typically necessary under normal conditions of use. Provide general ventilation and local exhaust ventilation to meet TLV requirements. Avoid creating dust. Wear a NIOSH/MSHA - approved respirator in poorly ventilated areas or if TLV is exceeded and/or when dusty conditions exist.

VENTILATION: General mechanical or local exhaust to keep exposures below TLV.
PROTECTIVE EQUIPMENT: Gloves or protective clothing are usually not necessary but may be desirable in specific work situations. Wear eye protection (safety glasses or goggles) to avoid particulate irritation of the eyes.

SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep dry. Dew point conditions or other conditions causing presence of liquid will harden this material during storage. Be sure proper ventilation, respiratory and eye protection are used under dusty conditions.

△ WARNING

When Mixed with water, this material hardens and the slowly becomes hot. DO NOT attempt to make a cast enclosing any part of the body using this material. Failure to follow these instructions can cause severe burns that may require surgical removal of affected tissue. Avoid creating dust. Dust can cause eye, skin, or respiratory tract irritation. Portland cement is strongly alkaline and can be corrosive to eyes, skin, and respiratory tract. Avoid eye and skin contact or inhalation of dust. Provide good ventilation and local exhaust ventilation to reduce dust exposure. If dusty, wear NIOSH/MSHA – approved respiratory protection. Prolonged and repeated exposure to respirable crystalline silica may cause lung cancer. Wear eye and skin protection. If eye contact occurs immediately flush thoroughly with water for 15 minutes and get medical attention. If ingested, call physician. Product safety information (800) 336-7745
KEEP OUT OF REACH OF SMALL CHILDREN.

Material Safety Data Sheet

May be used to comply with OSHA's Hazard Communication Standard, 29CFR 1910.1200. Standard must be consulted for specific requirements.

U. S. Department of Labor
Occupational Safety and Health Administration
(Non-Mandatory Form)
Form Approved
OMB NO. 1218-0072

IDENTITY (AS USED ON LABEL AND LIST) **PRISM ACRYLICS** 9917
NOTE: BLANK SPACES ARE NOT PERMITTED. IF ANY ITEM IS NOT APPLICABLE, OR NO INFORMATION IS AVAILABLE, THE SPACE MUST BE MARKED TO INDICATE THAT

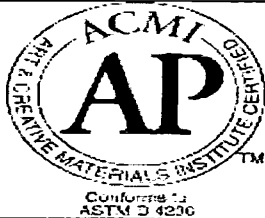
SECTION I
MANUFACTURER'S NAME **PALMER PAINT PRODUCTS, INC** EMERGENCY TELEPHONE NUMBER **1-(248)-588-4500**

ADDRESS (NUMBER, STREET, CITY, AND ZIP CODE) **1291 ROCHESTER RD. TROY, MI 48083** TELEPHONE NUMBER FOR INFORMATION **1-(248)-588-4500**

DATE PREPARED **October 27, 2003**
SIGNATURE OF PREPARER (OPTIONAL)

SECTION II -- HAZARDOUS INGREDIENTS/ IDENTITY IN FORMATION

Hazardous Components (Specific chemical Identity, Common Name(s))	OSHA PEL	ACGIH TLV	OTHER LIMITS RECOMMENDED	% (OPTIONAL)
VINYL ACETATE ACRYLIC COPOLYMER			TRADE SECRET	
WATER			CAS 7732-18-5	
CALCIUM CARBONATE			CAS 1317-65-3	
PROPYLENE GLYCOL			CAS 57-55-6	
MINERAL CLAY			CAS 1302-78-9	



"PRODUCTS BEARING THE AP APPROVED PRODUCT SEAL OF ACMI ARE CERTIFIED IN A PROGRAM OF TOXICOLOGICAL EVALUATION BY A MEDICAL EXPERT TO CONTAIN NO MATERIALS IN SUFFICIENT QUANTITIES TO BE TOXIC OR INJURIOUS TO HUMANS OR TO CAUSE ACUTE OR CHRONIC HEALTH PROBLEMS. THIS PROGRAM IS REVIEWED BY ACMI'S TOXICOLOGICAL ADVISORY BOARD. THESE PRODUCTS ARE CERTIFIED BY ACMI TO BE LABELED IN ACCORDANCE WITH THE CHRONIC HAZARD LABELING STANDARD, ASTM D-4236 AND FEDERAL LAW, P.L. 100-695. IN ADDITION, THERE IS NO PHYSICAL HAZARD AS DEFINED WITHIN 29 CFR PART 1910.1200(C)."

SECTION III -- PHYSICAL/ CHEMICAL CHARACTERISTICS

BOILING POINT	200 °F	SPECIFIC GRAVITY (H20=1)	1.32
VAPOR PRESSURE (mm Hg)	N/A	MELTING POINT	N/A
VAPOR DENSITY (AIR=1)	LIGHTER	EVAPORATION RATE (BUTYL ACETATE=1)	SLOWER
SOLUBILITY IN WATER	MISCIBLE		
APPEARANCE AND ODOR	MINIMAL ODOR		

SECTION IV -- FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (METHOD USED)	NON FLAMMABLE IN LIQUID STATE	FLAMMABLE LIMITS	N/A	LEL	N/A	UEL	N/A
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EXTINGUISHED MEDIA
USE WATER SPRAY, CO2, FOAM ON DRY PRODUCT

SPECIAL FIRE FIGHTING PROCEDURES
PERSONS EXPOSED TO PRODUCTS OF COMBUSTION SHOULD WEAR SELF CONTAINED BREATHING APPARATUS

UNUSUAL FIRE AND EXPLOSION HAZARDS
POSSIBLE PRESSURE BUILDUP FOR BULK PRODUCT CONTAINERS IF HEATED.
USE WATER SPRAY TO COOL CONTAINERS.

(REPRODUCE LOCALLY)

OSHA 174 SEPT 1985

IDENTITY PRISM ACRYLICS

SECTION V REACTIVITY DATA

STABILITY	UNSTABLE	CONDITIONS TO AVOID	N/A
	STABLE	YES	
INCOMPATIBILITY (MATERIALS TO AVOID)		NONE KNOWN	

HAZARDOUS DECOMPOSITION OR BYPRODUCTS INCOMPLETE COMBUSTION MAY YIELD CARBON MONOXIDE

HAZARDOUS POLYMERIZATION	MAY OCCUR	CONDITIONS TO AVOID	NONE KNOWN
	WILL NOT OCCUR	X	

SECTION VI HEALTH HAZARD DATA

ROUTE(S) OF ENTRY	INHALATION?	N/A	SKIN?	N/A	INGESTION?	N/A
HEALTH HAZARDS (ACUTE AND CHRONIC)		NON-TOXIC WATER BASED ACRYLIC COLORS NO ACUTE OR CHRONIC HAZARDS ASSOCIATED WITH PRODUCT AS DEFINED BY 29 CFR 1910.1200... AND IN COMPLIANCE TO THE ASTM D-4236 LABELING REGULATIONS.				
CARCINOGENICITY:	NTP?	NO	IARC MONOGRAPHS?	NO	OSHA REGULATED?	NO
SIGNS AND SYMPTOMS OF EXPOSURE		NONE KNOWN				

MEDICAL CONDITIONS
 GENERALLY AGGRAVATED BY EXPOSURE NONE KNOWN
 EMERGENCY AND FIRST AID PROCEDURES
 CONSULT A PHYSICIAN IF EYE OR SKIN IRRITATION SHOULD PERSIST AFTER IRRIGATING AREA WITH WATER.

SECTION VII PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
 WIPE UP WITH CLOTH OR INERT ABSORBENT MATERIAL.

WASTE DISPOSAL METHOD USE NORMALLY ACCEPTED PROCEDURES FOR WASTE DISPOSAL WHICH MEET ALL FEDERAL, STATE, AND LOCAL REQUIREMENTS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
 DO NOT STORE IN AREAS WHERE TEMPERATURES EXCEED NORMAL ROOM TEMPERATURES.

OTHER PRECAUTIONS
 NONE KNOWN

SECTION VIII CONTROL MEASURES

RESPIRATORY PROTECTION (SPECIFY TYPE)		NONE NEEDED	
VENTILATION	LOCAL EXHAUST	N/A	SPECIAL N/A
	MECHANICAL (GENERAL)	RECOMMENDED	OTHER N/A
PROTECTIVE GLOVES	SKIN CONTACT MAY BE IRRITATING	EYE PROTECTION	EYE CONTACT MAY BE IRRITATING
OTHER PROTECTIVE CLOTHING OR EQUIPMENT		NONE NEEDED	

WORK/ HYGIENIC PRACTICES WASH HANDS WITH SOAP AND WATER BEFORE EATING.

Material Safety Data Sheet

May be used to comply with
 OSHA's Hazard Communication Standard,
 29CFR 1910.1200. Standard must be
 consulted for specific requirements.

U. S. Department of Labor
 Occupational Safety and Health Administration
 (Non-Mandatory Form)
 Form Approved
 OMB NO. 1218-0072

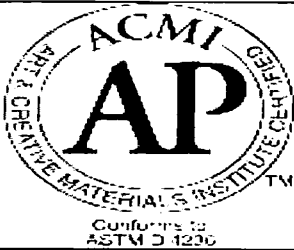
IDENTITY (AS USED ON LABEL AND LIST) **PALMER GLUE / PALMER COLORED GLUE**
 NOTE: BLANK SPACES ARE NOT PERMITTED. IF ANY ITEM IS NOT APPLICABLE, OR NO INFORMATION IS AVAILABLE, THE SPACE MUST BE MARKED TO INDICATE THAT

SECTION I

MANUFACTURER'S NAME PALMER PAINT PRODUCTS, INC	EMERGENCY TELEPHONE NUMBER 1-(248)-588-4500
ADDRESS (NUMBER, STREET, CITY, AND ZIP CODE) 1291 ROCHESTER RD. TROY, MI 48083	TELEPHONE NUMBER FOR INFORMATION 1-(248)-588-4500
	DATE PREPARED May 2007
	SIGNATURE OF PREPARER (OPTIONAL)

SECTION II -- HAZARDOUS INGREDIENTS/ IDENTITY IN FORMATION

Hazardous Components (Specific chemical Identity, Common Name(s))	OSHA PEL	ACGIH TLV	OTHER LIMITS RECOMMENDED	% (OPTIONAL)
VINYL ACETATE ACRYLIC COPOLYMER			TRADE SECRET	



"PRODUCTS BEARING THE AP APPROVED PRODUCT SEAL OF ACMI ARE CERTIFIED IN A PROGRAM OF TOXICOLOGICAL EVALUATION BY A MEDICAL EXPERT TO CONTAIN NO MATERIALS IN SUFFICIENT QUANTITIES TO BE TOXIC OR INJURIOUS TO HUMANS OR TO CAUSE ACUTE OR CHRONIC HEALTH PROBLEMS. THIS PROGRAM IS REVIEWED BY ACMI'S TOXICOLOGICAL ADVISORY BOARD. THESE PRODUCTS ARE CERTIFIED BY ACMI TO BE LABELED IN ACCORDANCE WITH THE CHRONIC HAZARD LABELING STANDARD, ASTM D-4236 AND FEDERAL LAW, P.L. 100-695. IN ADDITION, THERE IS NO PHYSICAL HAZARD AS DEFINED WITHIN 29 CFR PART 1910.1200(C)."

SECTION III --PHYSICAL/ CHEMICAL CHARACTERISTICS

BOILING POINT	> 200 F	SPECIFIC GRAVITY (H20=1)	ND
VAPOR PRESSURE (mm Hg)	ND	MELTING POINT	ND
VAPOR DENSITY (AIR=1)	ND	EVAPORATION RATE (BUTYL ACETATE=1)	ND
SOLUBILITY IN WATER	SOLUBLE		
APPEARANCE AND ODOR	MILKY WHITE LIQUID WITH MILD SWEET ODOR		

SECTION IV -- FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (METHOD USED) NON-FLAMMABLE	FLAMMABLE LIMITS NOT APPLICABLE	LEL NOT APPLICABLE	UEL NOT APPLICABLE
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EXTINGUISHED MEDIA
 NON-FLAMMABLE IN LIQUID STATE. USE WATER SPRAY, CARBON DIOXIDE, OR DRY CHEMICAL ON DRY PRODUCT

SPECIAL FIRE FIGHTING PROCEDURES

PEOPLE EXPOSED TO PRODUCT COMBUSTION SHOULD WEAR A SELF-CONTAINED BREATHING APPARATUS

UNUSUAL FIRE AND EXPLOSION HAZARDS

THERE MAYBE A PRESSURE BUILDUP IN SEALED CONTAINERS WHEN HEAT IS APPLIED. USE A WATER SPRAY TO COOL CONTAINERS.

(REPRODUCE LOCALLY)

OSHA 174 SEPT 1985

IDENTITY PALMER GLUE / PALMER COLORED GLUE

SECTION V -- REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	

INCOMPATIBILITY (MATERIALS TO AVOID)

NOT ESTABLISHED

HAZARDOUS DECOMPOSITION OR BYPRODUCTS

NOT ESTABLISHED

HAZARDOUS	MAY OCCUR		CONDITIONS TO AVOID
POLYMERIZATION	WILL NOT OCCUR	X	

SECTION VI -- HEALTH HAZARD DATA

ROUTE(S) OF ENTRY	INHALATION?	X	SKIN?	X	INGESTION?	X
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HEALTH HAZARDS (ACUTE AND CHRONIC)

CLASSIFIED AS NON-TOXIC IN COMPLIANCE WITH ASTM D-4236 REGULATIONS.

CARCINOGENICITY:	NTP?	NO	IARC MONOGRAPHS?	NO	OSHA REGULATED?	NO
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SIGNS AND SYMPTOMS OF EXPOSURE

NONE KNOWN

MEDICAL CONDITIONS NONE KNOWN

GENERALLY AGGRAVATED BY EXPOSURE

EMERGENCY AND FIRST AID PROCEDURES

CONSULT A PHYSICIAN IF EYE OR SKIN IRRITATION SHOULD PERSIST AFTER IRRIGATING AREA WITH WATER.

SECTION VII -- PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

WIPE UP WITH CLOTH OR INERT ABSORBENT MATERIAL.

WASTE DISPOSAL METHOD USE NORMALLY ACCEPTED PROCEDURES FOR WASTE DISPOSAL WHICH MEET ALL FEDERAL, STATE, AND LOCAL REQUIREMENTS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

DO NOT STORE IN AREAS WHERE TEMPERATURES EXCEED NORMAL ROOM TEMPERATURES.

OTHER PRECAUTIONS

NONE KNOWN

SECTION VIII -- CONTROL MEASURES

RESPIRATORY PROTECTION (SPECIFY TYPE) NONE NEEDED

VENTILATION	LOCAL EXHAUST	NA	SPECIAL	NA
	MECHANICAL (GENERAL)	RECOMMENDED	OTHER	NA

PROTECTIVE GLOVES SKIN CONTACT MAY BE IRRITATING EYE PROTECTION EYE CONTACT MAY BE IRRITATING

OTHER PROTECTIVE CLOTHING OR EQUIPMENT

NONE NEEDED

WORK/ HYGIENIC PRACTICES

WASH HANDS WITH SOAP AND WATER BEFORE EATING.