

33538-2004**MATERIAL SAFETY DATA SHEET**

Skullduggery, Inc.
624 South B Street
Tustin, CA 92780

Date Issued: March 12, 2004
Product Safety: (800) 336-7745

SECTION I

PRODUCT: PerfectCast™ Casting Material

CHEMICAL FAMILY: Mixture of calcium sulfate hemihydrate & portland cement
(plaster of paris, CaSO₄ • ½ H₂O)

**SECTION II
INGREDIENTS**

MATERIALS	Wt%	PEL mg/m ³	TLV mg/m ³	CAS NUMBER
plaster of paris	>95	10	15(T)/5(R)	26499-65-0
portland cement	<5	10	15(T)/5(R)	65997-15-1
silica-crystalline, respirable	trace	0.1(R)	0.1(R)	14808-60-7

(T) – Total (R) – Respirable

**SECTION III
PHYSICAL DATA**

MELTIN POINT: 1450°C - decomposes
SPECTIFIC GRAVITY: 1.7 – 3.0
APPEARANCE AND ODOR: Gray Powder, low odor
SOLUBILITY IN WATER: Insoluble
HARDENING TIME: Varies. Check usage and/or product specification data for product.

**SECTION IV
FIRE AND EXPLOSION HAZARD DATA**

FLASH POINT (METHOD USED): None
EXTINGUISHING MEDIA: Not combustible
SPECIAL FIRE FIGHTING PROCEDURES: None
UNUSUAL FIRE AND EXPLOSION HAZARDS: None

PRODUCT: PerfectCast™ Casting Material

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SECTION V
HEALTH HAZARD DATA

Both portland cement and plaster of paris are considered nuisance dusts. The primary hazard with portland cement is its alkalinity (pH-12).

Eye, skin, nose, throat, and upper respiratory irritation can occur with prolonged dust exposures.

EFFECTS OF OVEREXPOSURE:

ACUTE:

EYES: Not a primary eye irritant

SKIN: When mixed with water, this material hardens and then slowly becomes hot.

DO NOT attempt to make cast enclosing any part of the body. Failure to follow these instructions can cause severe burns that may require surgical removal of affected tissue. Direct prolonged or repeated contact with the skin may cause irritation. Rubbing of this product against the skin can result in abrasions. Rinse with water until free of material to avoid abrasions, then wash skin thoroughly with soap and water. Can cause mechanical irritation to skin, especially in sensitive individuals. May dry skin. If irritation persists, consult physician.

INHALATION: Irritating and may be corrosive to respiratory tract. Inhalation of dusts from this product can irritate the nose, throat, lungs, and upper respiratory tract.

Persons subjected to large amounts of this dust will be forced to leave area because of nuisance conditions such as coughing, sneezing and nasal irritation. Remove subject to fresh air. If respiratory symptoms persist (irritation, cough, nausea, dizziness, etc.) consult physician.

INGESTION: Plaster of paris is nontoxic, however, ingestion of a sufficient quantity could lead to mechanical obstruction of the gut especially the pyloric region.

Portland cement can be caustic. See Emergency and First Aid – Ingestion blow.

CHRONIC:

EYES: None known.

SKIN: None known.

INHALATION: Prolonged and repeated exposure to respirable crystalline silica can result in lung disease (i.e., silicosis) and/or lung cancer.

INGESTION: No chronic effects known.

EMERGENCY AND FIRST AIR PROCEDURES:

EYES: Immediately flush eyes thoroughly with water for 15 minutes, including under lids. Get medical attention immediately.

SKIN: Immediately wash skin with copious amounts of water and mild soap. If irritation or pain persists, contact physician. If skin is dry, a commercially available hand lotion may be used to treat dry skin areas. If skin has become cracked, take appropriate action to prevent infection and promote healing.

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INHALATION: Remove to fresh air. Leave the area of dust exposure and remain away until coughing and other symptoms subside.

EMERGENCY AND FIRST AIR PROCEDURES:

INGESTION: This product contains gypsum plaster. Plaster of paris hardens when wetted and, if ingested, may result in obstruction. Drinking glycerin, gelatins solutions or large volumes of water may delay hardening. Portland cement is alkaline may cause burns of the esophagus and stomach. Get medical attention immediately.

TARGET ORGANS: Eyes, Skin, Respiratory System.

MEDICAL CONDITIONS WHICH MAY BE AGGRAVATED: Pre-existing upper respiratory and lung disease such as, but not limited to, bronchitis, emphysema, and asthma.

PRIMARY EXPSURE ROUTES: Inhalation; Ingestion; eye and/or Skin contact.

CARCINOGENICITY OF INGREDIENTS:

MATERIAL	LARC	NTP	OSHA
Respirable Crystalline Silica	2A	Anticipated	Not Listed

The average concentration of respirable crystalline silica measured in the plaster of paris was less than 0.1 Wt. %. However, respirable crystalline silica in this product has not been determined. Respirable crystalline silica is classified by LARC as a probably human carcinogen (2A). Long term breathing of silica can cause lung disease (i.e., silicosis) and/or possible lung cancer.

SECTION VI
REACTIVIVTY DATA

STABILITY:	Stable
INCOMPATABILITY:	None known.
HAZARDOUS DECOMPOSITION PRODUCTS:	above 1450°C – CaO and SO ₂
HAZARDOUS POLYMERIZATION:	Will not occur.

SECTION VII
SPILL OR LEAK PROCEDURES

STEPS CAN BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Sweep up, material from spillage into a waste container for disposal. Do not flush down drains. If washed down, may plug drains. If already mixed with water, scrape up and place in container. Avoid dusting conditions, minimize airborne dust. Wear appropriate protective equipment.

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WASTE DISPOSAL METHOD: This material can be disposed of as inert solid in a landfill or by other procedures which are accepted under federal, state and local regulations. Slurry may plug drains.

SECTION VIII SPECIAL PROTECTION INFORMATION

No TLV assigned to this mixture, see ingredients section. Minimize exposure in accordance with good hygiene practice.

RESPIRATORY PROTECTION: Not typically necessary under normal conditions of use. Provide general ventilation and local exhaust ventilation to meet TLV requirements. Avoid creating dust. Wear a NIOSH/MSHA - approved respirator in poorly ventilated areas or if TLV is exceeded and/or when dusty conditions exist.

VENTILATION: General mechanical or local exhaust to keep exposures below TLV.
PROTECTIVE EQUIPMENT: Gloves or protective clothing are usually not necessary but may be desirable in specific work situations. Wear eye protection (safety glasses or goggles) to avoid particulate irritation of the eyes.

SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep dry. Dew point conditions or other conditions causing presence of liquid will harden this material during storage. Be sure proper ventilation, respiratory and eye protection are used under dusty conditions.

△ WARNING

When Mixed with water, this material hardens and the slowly becomes hot. DO NOT attempt to make a cast enclosing any part of the body using this material. Failure to follow these instructions can cause severe burns that may require surgical removal of affected tissue. Avoid creating dust. Dust can cause eye, skin, or respiratory tract irritation. Portland cement is strongly alkaline and can be corrosive to eyes, skin, and respiratory tract. Avoid eye and skin contact or inhalation of dust. Provide good ventilation and local exhaust ventilation to reduce dust exposure. If dusty, wear NIOSH/MSHA – approved respiratory protection. Prolonged and repeated exposure to respirable crystalline silica may cause lung cancer. Wear eye and skin protection. If eye contact occurs immediately flush thoroughly with water for 15 minutes and get medical attention. If ingested, call physician. Product safety information (800) 336-7745
KEEP OUT OF REACH OF SMALL CHILDREN.

Material Safety Data Sheet

May be used to comply with
 OSHA's Hazard Communication Standard,
 29CFR 1910.1200. Standard must be
 consulted for specific requirements.

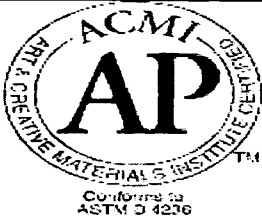
U. S. Department of Labor
 Occupational Safety and Health Administration
 (Non-Mandatory Form)
 Form Approved
 OMB NO. 1218-0072

IDENTITY (AS USED ON LABEL AND LIST) **PRISM ACRYLICS** 9917
 NOTE: BLANK SPACES ARE NOT PERMITTED. IF ANY ITEM IS NOT APPLICABLE, OR NO INFORMATION IS AVAILABLE, THE SPACE MUST BE MARKED TO INDICATE THAT

SECTION I - IDENTIFICATION
 MANUFACTURER'S NAME: **PALMER PAINT PRODUCTS, INC**
 ADDRESS (NUMBER, STREET, CITY, AND ZIP CODE): **1291 ROCHESTER RD. TROY, MI 48083**
 EMERGENCY TELEPHONE NUMBER: **1-(248)-588-4500**
 TELEPHONE NUMBER FOR INFORMATION: **1-(248)-588-4500**
 DATE PREPARED: **October 27, 2003**
 SIGNATURE OF PREPARER (OPTIONAL)

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY IN FORMATION

Hazardous Components (Specific chemical identity, Common Name(s))	OSHA PEL	ACGIH TLV	OTHER LIMITS RECOMMENDED	% (OPTIONAL)
VINYL ACETATE ACRYLIC COPOLYMER			TRADE SECRET	
WATER			CAS 7732-18-5	
CALCIUM CARBONATE			CAS 1317-65-3	
PROPYLENE GLYCOL			CAS 57-55-6	
MINERAL CLAY			CAS 1302-78-9	



"PRODUCTS BEARING THE AP APPROVED PRODUCT SEAL OF ACMI ARE CERTIFIED IN A PROGRAM OF TOXICOLOGICAL EVALUATION BY A MEDICAL EXPERT TO CONTAIN NO MATERIALS IN SUFFICIENT QUANTITIES TO BE TOXIC OR INJURIOUS TO HUMANS OR TO CAUSE ACUTE OR CHRONIC HEALTH PROBLEMS. THIS PROGRAM IS REVIEWED BY ACMI'S TOXICOLOGICAL ADVISORY BOARD. THESE PRODUCTS ARE CERTIFIED BY ACMI TO BE LABELED IN ACCORDANCE WITH THE CHRONIC HAZARD LABELING STANDARD, ASTM D-4236 AND FEDERAL LAW, P.L. 100-695. IN ADDITION, THERE IS NO PHYSICAL HAZARD AS DEFINED WITHIN 29 CFR PART 1910.1200(C)."

SECTION III - PHYSICAL/ CHEMICAL CHARACTERISTICS

BOILING POINT	200°F	SPECIFIC GRAVITY (H2O=1)	1.32
VAPOR PRESSURE (mm Hg)	N/A	MELTING POINT	N/A
VAPOR DENSITY (AIR=1)	LIGHTER	EVAPORATION RATE (BUTYL ACETATE=1)	SLOWER
SOLUBILITY IN WATER	MISCIBLE		
APPEARANCE AND ODOR	MINIMAL ODOR		

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (METHOD USED)	NON FLAMMABLE IN LIQUID STATE	FLAMMABLE LIMITS	N/A	LEL	N/A	UEL	N/A
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EXTINGUISHED MEDIA
 USE WATER SPRAY, CO2 , FOAM ON DRY PRODUCT

SPECIAL FIRE FIGHTING PROCEDURES
 PERSONS EXPOSED TO PRODUCTS OF COMBUSTION SHOULD WEAR SELF CONTAINED BREATHING APPARATUS

UNUSUAL FIRE AND EXPLOSION HAZARDS
 POSSIBLE PRESSURE BUILDUP FOR BULK PRODUCT CONTAINERS IF HEATED.
 USE WATER SPRAY TO COOL CONTAINERS.

(REPRODUCE LOCALLY)

OSHA 174 SEPT 1985

IDENTITY PRISM ACRYLICS

SECTION V -- REACTIVITY DATA

STABILITY UNSTABLE CONDITIONS TO AVOID N/A

STABLE YES

INCOMPATIBILITY (MATERIALS TO AVOID) NONE KNOWN

HAZARDOUS DECOMPOSITION OR BYPRODUCTS INCOMPLETE COMBUSTION MAY YIELD CARBON MONOXIDE

HAZARDOUS MAY OCCUR CONDITIONS TO AVOID NONE KNOWN

POLYMERIZATION WILL NOT OCCUR X

SECTION VI -- HEALTH HAZARD DATA

ROUTE(S) OF ENTRY INHALATION? N/A SKIN? N/A INGESTION? N/A

HEALTH HAZARDS (ACUTE AND CHRONIC) NON-TOXIC WATER BASED ACRYLIC COLORS NO ACUTE OR CHRONIC

HAZARDS ASSOCIATED WITH PRODUCT AS DEFINED BY 29 CFR 1910.1200...

AND IN COMPLIANCE TO THE ASTM D-4236 LABELING REGULATIONS.

CARCINOGENICITY: NTP? NO IARC MONOGRAPHS? NO OSHA REGULATED? NO

SIGNS AND SYMPTOMS OF EXPOSURE NONE KNOWN

MEDICAL CONDITIONS

GENERALLY AGGRAVATED BY EXPOSURE NONE KNOWN

EMERGENCY AND FIRST AID PROCEDURES

CONSULT A PHYSICIAN IF EYE OR SKIN IRRITATION SHOULD PERSIST AFTER IRRIGATING AREA WITH WATER.

SECTION VII -- PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

WIPE UP WITH CLOTH OR INERT ABSORBENT MATERIAL.

WASTE DISPOSAL METHOD USE NORMALLY ACCEPTED PROCEDURES FOR WASTE DISPOSAL WHICH MEET ALL

FEDERAL, STATE, AND LOCAL REQUIREMENTS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

DO NOT STORE IN AREAS WHERE TEMPERATURES EXCEED NORMAL ROOM TEMPERATURES.

OTHER PRECAUTIONS

NONE KNOWN

SECTION VIII -- CONTROL MEASURES

RESPIRATORY PROTECTION (SPECIFY TYPE) NONE NEEDED

VENTILATION LOCAL EXHAUST N/A SPECIAL N/A

MECHANICAL (GENERAL) RECOMMENDED OTHER N/A

PROTECTIVE GLOVES SKIN CONTACT MAY BE IRRITATING EYE PROTECTION EYE CONTACT MAY BE IRRITATING

OTHER PROTECTIVE CLOTHING OR EQUIPMENT NONE NEEDED

WORK/ HYGIENIC PRACTICES WASH HANDS WITH SOAP AND WATER BEFORE EATING.

**SHANGHAI UNVISITY
SCIENCE & TECHNOLOGY PARK.**

ISO 9002 CERTIFIED

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MATERIAL SAFETY DATA SHEET

FEB. 08, 2006

MSDS ID# WASHABLE INK

PRODUCT NAME: WASHABLE INK

PART #: WASHABLE INK

SECTION I	SUPPLIER INFORMATION
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COMMON NAME:	WASHABLE INK
CHEMICAL NAME:	N/A
FORMULA/CAS:	N/A
SUPPLIER:	SHANGHAI UNVISITY SCIENCE&TECHNOLOGY PARK
ADDRESS:	NO.149 YANCHANG ROAD SHANGHAI 200072 CHINA

EMERGENCY PHONE

008621-56331532/27990130

DATE ISSUED: FEB. 08, 2006

DATE REVISED:

SECTION II	INGREDIENT INFORMATION
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ETHANEDIOL $\text{HOCH}_2\text{CH}_2\text{OH}$ (Xn,if>25%) CAS NO:107-21-1

DIETHYLENE:O $(\text{CH}_2\text{CH}_2\text{OH})_2$ (Xn,if>25%) CAS NO:111-46-6

INGREDIENT HAZARD STATEMENT

WARNING: THIS PRODUCT IS CONSIDERED TO BE HAZARDOUS BY INHALATION ONLY BY OSHA (AS DEFINED IN THE OSHA HAZARD COMMUNICATIONS STANDARD, (29 CFR 1910)

THIS PRODUCT IS NOT EXPECTED TO CAUSE SCUTE OR CHRONIC TOXICITY. IT MAY CAUSE SKIN/EYE

IRITATION.

THIS PRODUCT IS NOT EXPECTED TO CAUSE TOXICITY TO THE ENVIRONMENT. COMPONENTS OF THIS MATERIALS ARE NOT BIOMAGNIFIED OR BIOCONCENTRALED ENVIRONMENT.

SECTION III	PHYSICAL/CHEMICAL PROPERTIES
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SOLUBILITY(WATER)	: SOLUBLE
ORGANICS	: INSOLUBLE
APPEARANCE/STATE	: MULTICOLORED LIQUID
ODOR	: INODOROUS

WASHABLE INK COLOR

COLORS	ITEM NO.	PH
LIGHT BLUE	JPC 110	5.5
YELLOW	JPC 111	9.3
BLACK	JPC 112	5.8
PINK	JPC 113	5.5
GREEN	JPC 114	4.8
ORANGE	JPC 115	5.3
MAGENTA	JPC 116	4.5
DARK BLUE	JPC 117	4.3
RED	JPC 118	7.3
BROWN	JPC 119	6.2
FLAME	JPC 120	6.8
FLESH/PEACH	JPC 121	6.7
FAWN	JPC 122	7.2
LEAF GREEN	JPC 123	5.5
DARK GREEN	JPC 124	4.7
PURPLE	JPC 125	6.9
GREY	JPC 126	6.2
TURQUOISE	JPC 127	6.3
GOLD	JPC 128	7.2
AQUA	JPC 129	5.7

ADDITIONAL INFORMATION

SECTION IV	FIRE AND EXPLOSION HAZARD DATA
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FLASH POINT	: NON-FLAMMABLE WATER BASED INK
AUTO IGNITION	: NOT ESTABLISHED
LEL	: NOT ESTABLISHED
UEL	: NOT ESTABLISHED

HAZARD RATINGS

FLAMMABLE: 0	HEALTH: 1	REACTIVITY: 0	SPECIAL: 0
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EXTINGUISHING MEDIA

N/A

SPECIAL FIRE FIGHTING PROCEDURES

NONE KNOWN

UNUSUAL FIRE FIGHTING PROCEDURES

NONE KNOWN

SECTION V REACTIVITY DATA

STABILITY : PRODUCT IS STABLE AND NONREACTIVE WITH MOST MATERIALS

AVOID : NONE

INCOMPATIBILITY (MATERIALS TO AVOID)

STRONG OXIDIZING AGENTS

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS

NOT KNOWN

POLYMERIZATION : POLYMERIZATION WILL NOT OCCUR

AVOID : NONE

SECTION VI HEALTH HAZARD DATA**ROUTES OF ENTRY**

INHALATION : NO

SKIN : YES

INGESTION : YES

EYES : YES

ADDITIONAL INFORMATION

CONTACT PERSON : MS.MELISSA CHENG

CARCINOGENICITY

NTP: NO IARC: NO OSHA: NO

ACUTE AND CHRONIC HEALTH HAZARDS

MAY CAUSE SKIN OR EYE IRRITATION

SIGNS AND SYMPTOMS OF EXPOSURE

NONFLAMMABLE LIQUID, INHLALTION MAY CAUSE IRRITATION, INGESTION MAY CAUSE NAUSEA AND VOMITING , SKIN CONTACT NO ADVERSE EFFECTS EXPACRED, EYE CONTACT MAY CAUSE IRRITATION

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE

NONE KNOWN

EMERGENCY AND FIRST AID PROCEDURES

INHALATION :REMOVE TO FRESH AIR. SEEK MEDICAL ATTENTION AS NEEDED.

EYES : IMMEDIATELY FLUSH WITH WATER CONTINUOUSLY FOR AT LEAST 15 MINUTES. SEEK MEDICAL ATTENTION AS NEEDED.

SKIN : WASH AFFTECTED AREA WITH SOAP AND WARM WATER.

INGESTION : INDUCE VOMITING, DRINK LARGE VOLUME OF WATER.

SECTION VII PRECAUTIONS FOR SAFE

HANDLING AND USE

DOT CLASSIFICATION: NOT REGULATED BY DOT

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

SOAK UP SPILL WITH INERT MATERIAL SUCH AS; VERMICULITE, DRY CLAY ABSORBENT OR CHEMSORB. WIPE UP SMALL SPILLS WITH A CLOTH OR TOWEL. PREVENT RUN-OFF FROM ENTERING DRAINS, SEWERS OR RIVERS.

WASTE DISPOSAL

WASTE DISPOSAL SHOULD BE IN ACCORDANCE WITH EXISTING FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

NO SPECIAL HANDLING PROCEDURE NEEDED, STORE THIS PRODUCT AWAY FROM HEAT

OTHER PRECAUTIONS

AVOID PROLONGED CONTACT WITH SKIN.

SECTION VIII CONTROL MEASURES**RESPIRATORY PROTECTION**

NON REQUIRED.

VENTILATION

LOCAL EXHAUST

: AS NEEDED

SPECIAL EXHAUST

: NONE

MECHANICAL EXHAUST

: NONE

OTHER PROTECTION

GLOVES

CHEMICAL RESISTANT

EYE PROTECTION

CHEMICAL SAFETY GOGGLES

CLOTHING

IMPERMEABLE APRON TO PREVENT THE STAINING OF CLOTHES.

WORK/HYGIENE PRACTICES

ALWAYS WASH THOROUGHLY AFTER HANDLING PRODUCT AND BEFORE EATING, DRINKING, SMOKING OR USING THE RESTROOM.

THIS IS THE END OF THE MSDS ID #

WASHABLE INK