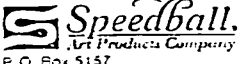


U.S. Department of Labor  
Occupational Safety and Health Administration  
(Non-Mandatory Form)  
Form Approved  
OMB No. 1218-0072

43207 - all codes  
except  
- 1007

OSHA's Hazard Communication Standard,  
29 CFR 1910.1200. Standard must be  
consulted for specific requirements.

IDENTITY (As Used on Label and List)  
SPEEDBALL Textile Inks (4560 to 4697, 47500 to 47541, 45650 to 45652, 45750 to 45752,  
47520 to 47523)

Manufacturer's Name	Emergency Telephone Number
 Speedball Art Products Company P. O. Box 5157 Statesville, NC 28687 © 1997 Speedball Art Products Company	704-838-1475
	Telephone Number for Information
	704-838-1475
	Date Prepared
	3/11/96
	Signature of Preparer (optional)
	<i>[Signature]</i>

Section II — Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity, Common Name(s))	OSHA PEL	ACGIH TLV	Other Limits Recommended	% (concn)
Approved for the AP Seal (Non-toxic) by the Art & Creative Materials Institute, Inc. (ACMI). Product labeling conforms to ASTM D4236.				

Note: This product has been evaluated by a Toxicologist only as per intended usage.  
Do not deviate from intended usage!

VOC: 85-199 grams per liter  
(0.71-1.66 lbs per gal)

Section III — Physical/Chemical Characteristics

Boiling Point	212 to 369°F.	Specific Gravity (H <sub>2</sub> O = 1)	1.0 to 1.1
Vapor Pressure (mm Hg.)	17mmHg	Melting Point	<32°F.
Vapor Density (AIR = 1)	less than 1	Evaporation Rate (Butyl Acetate = 1)	less than 1
Solubility in Water	Dilutable		
Appearance and Odor	High viscosity/Acrylic Emulsion Odor		

Section IV — Fire and Explosion Hazard Data

Flash Point (Method Used)	Flammable Limits	LEL	UEL
Not applicable (N/A)	N/A	N/A	N/A
Extinguishing Media	N/A		
Special Fire Fighting Procedures	wear self-contained breathing apparatus (pressure-demand, MSHA/NIOSH approved or equivalent) and full protective gear.		
Unusual Fire and Explosion Hazards	Material can spatter above 212°F. Film can burn.		

(Reproduce locally)

OSHA 174, Sept 1985

V-3701

Stability	Unstable		Conditions to Avoid Onset of decomposition is 350°F.
	Stable	X	

Incompatibility (Materials to Avoid) N/A

Hazardous Decomposition or Byproducts Oxides of carbon and nitrogen.

Hazardous Polymerization	May Occur		Conditions to Avoid N/A
	Will Not Occur	X	

Section VI — Health Hazard Data

Route(s) of Entry: N/A      Inhalation?      Skin?      Ingestion?

Health Hazards (Acute and Chronic) N/A

Carcinogenicity: N/A      NTP?      IARC Monographs?      OSHA Regulated?

Signs and Symptoms of Exposure N/A

Medical Conditions Generally Aggravated by Exposure N/A

Emergency and First Aid Procedures Contact with eyes may cause mild irritation: Flush with water.

Section VII — Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled  
Floor may be slippery; use care to avoid falling. Transfer to containers for recovery or disposal. Keep out of municipal sewers and open bodies of water.

Waste Disposal Method  
Incinerate at a permitted facility according to current local, state and federal regulations.

Precautions to Be Taken in Handling and Storing  
Keep from freezing - product may coagulate.

Other Precautions N/A

Section VIII — Control Measures

Respiratory Protection (Specify Type)  
None required with adequate ventilation & normal operating conditions.

Ventilation	Local Exhaust	Adequate	Special
	Mechanical (General)		Other

Protective Gloves: Impermeous      Eye Protection: Safety glasses

Other Protective Clothing or Equipment N/A

Work Hygienic Practices  
Use protective cream where excessive skin contact is likely.