



02056-1006

SAFETY DATA SHEET**1. Identification**

Product Identifier: **Amazing Clear Cast Plus Part A**
 Product Code(s): ALCACCPUSRES
 Use: Component for Mold Making and Casting. For Industrial/Professional use only.
 Manufacturer: Alumilite
 1458 S. 35th Street, Galesburg, MI 49053
 Phone Number: +1 800-447-9344 (9 a.m. to 5 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887
 E-mail: info@alumilite.com

2. Hazards Identification**GHS Classification:**

Skin Irritation – Category 2
 Eye Irritation – Category 2A
 Skin Sensitization – Category 1
 Specific Target Organ Toxicity – Repeated Exposure Category 2
 Hazardous to the Aquatic Environment – Acute/Chronic Category 2

Label Elements: Warning

**Hazard Phrases**

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H401 Toxic to aquatic life.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P260 Do not breathe fumes, vapors or mists.
 P264 Wash hands thoroughly after handling.
 P272 Contaminated work clothing should not be allowed out of the work area.
 P273 Avoid release to the environment.
 P280 Wear protective gloves and eye protection.
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P319 Get medical help if you feel unwell.
 P333 + P317 If skin irritation or rash occurs: Get medical help.
 P337+P313 If eye irritation persists: Get medical advice or attention.
 P362+P364 Take off contaminated clothing and wash before reuse.
 P391 Collect spillage.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: Read and understand the hazard information on Part B before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Epoxy Resin	25068-38-6	80-90
Alkyl (C12-14) glycidyl ether	Proprietary	0-10
Trade Secret Ingredients	Proprietary	0-12

Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists.

Inhalation: Remove person to fresh air. Get medical attention if symptoms develop or persist.

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

Most Important Symptoms/Effects: May cause an allergic skin reaction.

Indication of Immediate Medical Attention/Special Treatment: Get medical attention if symptoms develop or persist.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing.

6. Accidental Release Measures**Personal Precautions, Protective Equipment and Emergency**

Procedures: Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment. Dispose of in accordance with applicable local and federal environmental laws and regulations.

7. Handling and Storage

Safe Handling: Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: For Defoamer:

OSHA PEL 50 ppm TWA
 ACGIH TLV 20 ppm TWA, 50 ppm STEL

Ventilation: Use with adequate general or local exhaust ventilation to minimize exposure levels.

Respiratory Protection: If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety glasses/goggles.

Other Protective Measures: Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

Date Prepared/Revised: July 10, 2020

X:\EH&S\SDS\Alumilite\Amazing Clear Cast Plus A - Proprietary.docx



SAFETY DATA SHEET

9. Physical and Chemical Properties

Appearance: Liquid
Odor: Epoxy
Odor Threshold: No data available
pH: No data available
Melting Point: No data available
Boiling Point: No data available
Flash Point: >205°F
Evap. Rate: No data available
Upper/Lower Flammability Limits: No data available
Vapor Pressure: No data available
Vapor Density: No data available
Relative Density: 1.15
Solubility: No data available
Partition Coefficient: n-octanol/Water: No data available
Auto-Ignition Temp: No data available
Decomposition Temp: No data available
Viscosity: 10,000-12,000 cps

10. Stability and Reactivity

Reactivity: Not normally reactive.
Chemical Stability: Stable under recommended conditions. After prolonged storage, may crystallize.
Possibility of Hazardous Reactions: Masses of ≥ 1 lb (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.
Conditions to Avoid: Avoid excessive heat.
Incompatible Materials: Avoid contact with strong oxidizing agents, acids, alkalis, amines, mercaptans.
Hazardous Decomposition Products: Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

11. Toxicological Information

Eye Contact: Causes serious eye irritation.
Skin Contact: Causes skin irritation. May cause an allergic skin reaction.
Inhalation: Vapors from heated product may cause respiratory irritation.
Ingestion: No data available.
Chronic Health Effects: May cause an allergic skin reaction.
Acute Toxicity Values: Not acutely hazardous.
Respiratory Sensitization: Components are not respiratory sensitizers.
Skin Sensitization: Causes allergic skin reaction.
Germ Cell Mutagenicity: Components are not mutagens.
Carcinogenicity: Components are not carcinogens.
Reproductive Toxicity: Components are not reproductive toxins.
Specific Target Organ Toxicity: May cause damage to organs through prolonged or repeated exposure.

12. Ecological Information

Ecotoxicity: Toxic to aquatic life with long lasting effects. Do not release into waterways.
Persistence and Degradability: Not readily biodegradable.
Bioaccumulative Potential: Low potential to bioaccumulate in aquatic organisms.
Mobility in Soil: No data available.

13. Disposal Considerations

Do not dump to ground, sewers, or watercourses. Dispose according to local, state and federal regulations.
 For U.S.: Upon disposal, this product is not a RCRA hazardous waste (per 40 CFR 261).

14. Transport Information

Not regulated for transport if shipped in quantities of 5L (1.32 gal) or less.
Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:
CERCLA 103 Reportable Quantity: Components are not subject to this reporting requirement. Some states have more stringent reporting requirements.
SARA TITLE III
Section 311/312: Acute and Chronic Health
Section 313 Toxic Chemicals: This product contains no chemicals subject to SARA Title III Section 313 reporting requirements.
Section 302 Extremely Hazardous Substances (TPQ): None
EPA Toxic Substances Control Act (TSCA) Status: All components in this product are listed on TSCA.
STATE REGULATIONS:
California Proposition 65: WARNING: This product can expose you to chemicals including Epichlorohydrin and Oxirane, chemicals known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.
Recommended Uses and Restrictions: Mold making and casting.
SDS Revision Notes: GHS Format: July 10, 2020
Disclaimer: The information contained herein is considered accurate; however, Alumilite makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.



SAFETY DATA SHEET: Page 1

1. Identification

Product Identifier: **Amazing Clear Cast Plus Part B**
 Product Code(s): ALCACPLUSHARD
 Use: Component for Mold Making and Casting. For Industrial/Professional use only.
 Manufacturer: Alumilite
 1458 S 35th St. Galesburg, MI 49053 USA
 Phone Number: +1 800-447-9344 (8 a.m. to 6:30 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887
 E-mail: info@alumilite.com

2. Hazards Identification**GHS Classification:**

Acute Toxicity – Oral Category 4
 Acute Toxicity – Dermal Category 4
 Skin Corrosion Category 2
 Eye Damage/Irritation Category 1
 Toxic to Reproduction Category 2
 Aquatic Toxicity - Acute and Chronic Category 2

Label Elements: Danger

**Hazard Phrases**

H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H361 Suspected of damaging fertility or the unborn child.
 H401 Toxic to aquatic life.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P203 Obtain, read and follow all safety instructions before use.
 P264 Wash hands thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P273 Avoid release to the environment.
 P280 Wear protective gloves, protective clothing and eye protection.
 P301+P317 IF SWALLOWED: Get medical help.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P317 Get medical help.
 P318 IF exposed or concerned, get medical advice.
 P330 Rinse mouth.
 P332+P317 If skin irritation occurs: Get medical help.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P391 Collect spillage.
 P405 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: This is one part of a two-part system. Read and understand the Part A before use.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
4-Nonylphenol, branched	84852-15-3	40-50
Polyoxypropylenetriamine	Proprietary	50-60
Chemical Intermediate	Proprietary	0-1

Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if present and easy to do. Continue rinsing. Get medical attention immediately.
Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention immediately. Wash contaminated clothing before reuse.
Inhalation: Remove person to fresh air. Get medical attention if symptoms develop or persist.
Ingestion: Rinse mouth. Do not induce. Get medical attention immediately.

Most Important Symptoms/Effects: Causes severe skin burns and eye damage. Harmful if swallowed.

Indication of Immediate Medical Attention/Special Treatment: Get immediate medical attention if on skin, in eyes, or swallowed.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures**Personal Precautions, Protective Equipment and Emergency**

Procedures: Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment.

7. Handling and Storage

Safe Handling: Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures below 120°F. Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: For Chemical Intermediate:
 ACGIH TLV 2 ppm TWA

Ventilation: Use with adequate general or local exhaust ventilation to minimize exposure levels.

Respiratory Protection: If ventilation is inadequate, use a properly fitted, NIOSH-approved, air-purifying respirator with organic vapor cartridges. For higher exposures or in an emergency, use a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety glasses or goggles.

Other Protective Measures: An eye wash facility and washing facility should be available in the work area. Avoid skin contact. Follow good Industrial Hygiene practices.

Date Prepared/Revised: November 16, 2021; Supersedes: July 10, 2020
 X:\EH&S\SDS\Alumilite\Amazing Clear Cast Plus Part B - Proprietary.docx



SAFETY DATA SHEET: Page 2

9. Physical and Chemical Properties

Appearance: Clear, colorless to light amber liquid
Odor: Ammonia-like
Odor Threshold: No data available
pH: Alkaline
Melting Point: No data available
Boiling Point: No data available
Flash Point: >205°F
Evap. Rate: No data available
Flamm. Limits: No data available
Vapor Pressure: No data available
Vapor Density: >1 (Air = 1)
Relative Density: 0.97 @ 25°C
Solubility: No data available
Partition Coefficient: n-octanol/Water: No data available
Auto-Ignition Temp: No data available
Decomposition Temp: No data available
Viscosity: <2000 cPs @ 25°C

10. Stability and Reactivity

Reactivity: No specific data is available for this product.
Chemical Stability: Stable under recommended conditions.
Possibility of Hazardous Reactions: No data available.
Conditions to Avoid: No data available.
Incompatible Materials: Reactive or incompatible with acids and epoxy resins.
Hazardous Decomposition Products: Under normal conditions of storage and use, hazardous decomposition should not occur.

11. Toxicological Information

Eye Contact: Causes serious eye damage.
Skin Contact: Causes skin irritation. Harmful in contact with skin.
Inhalation: May cause respiratory irritation.
Ingestion: Harmful if swallowed.
Chronic Health Effects: Not fully determined.
Acute Toxicity Values: For Polyoxypropylenetriamine:
 Oral LD₅₀ Rat: 550 mg/kg
 Dermal LD₅₀ Rabbit: >1,000 mg/kg
Respiratory Sensitization: Components are not respiratory sensitizers.
Skin Sensitization: Components are not skin sensitizers.
Germ Cell Mutagenicity: Components are not known mutagens.
Carcinogenicity: Components are not designated as carcinogens by NTP, IARC, or OSHA.
Reproductive Toxicity: Suspected of damaging fertility or the unborn child.
Specific Target Organ Toxicity: No data available.

12. Ecological Information

Ecotoxicity: Toxic to aquatic life with long lasting effects. Do not release into waterways.
Persistence and Degradability: Not readily biodegradable.
Bioaccumulative Potential: Low potential for bioaccumulation.
Mobility in Soil: No data available.

13. Disposal Considerations

Minimize waste generation. Dispose of with a licensed waste disposal contractor. Do not dispose of down the drain. Dispose according to local, state and federal regulations.

14. Transport Information

DOT: Non-bulk packages (<119gal or <882lb) are not regulated for transport.
 Bulk packages: UN3082, Environmentally hazardous substance, liquid, n.o.s (nonyl phenol), 9, III
IATA/IMDG: UN3082, Environmentally hazardous substance, liquid, n.o.s. (nonyl phenol), 9, III, MARINE POLLUTANT.
 Excepted from IATA and IMDG regulations if shipped in quantities of 5L (1.32gal) or less. (See IATA SP A197 and IMDG 2.10.2.7).
Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887.

15. Regulatory Information

U.S. FEDERAL REGULATIONS:
CERCLA 103 Reportable Quantity: Components are not subject to this reporting requirement. Some states have more strict reporting requirements.
SARA TITLE III Section 311/312: Acute/Chronic Health
Section 313 Toxic Chemicals: This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements:
 4-nonylphenol, branched (CAS 84852-15-3) 40-50%
Section 302 Extremely Hazardous Substances (TPQ): None
EPA Toxic Substances Control Act (TSCA) Status: Components in this product are listed on TSCA.
STATE REGULATIONS:
California Proposition 65: This product does not contain chemicals known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.
Recommended Uses and Restrictions: This product is intended for industrial/professional use only.
SDS Revision Notes: GHS format: July 10, 2020; Reviewed and updated: November 16, 2021
Disclaimer: The information contained herein is considered accurate; however, Alumilite makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.