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Revision Date Nov.18.2020 Print Date Nov.18.2020 NCE/PREPARATION AND THE COMPANY/UNDERTAKING EPEN INK No.11 Lt Green
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EPEN INK No.11 Lt Green
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r Markers.
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2. HAZARDS IDENTIFICATION

Not applicable.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredient	CAS#	Content (wt%)
C. I. Acid Blue 9	Trade Secret	0.1 to 0.3
C. I. Acid Yellow 23	Trade Secret	4.0 to 5.0
Ethylene Glycol	Trade Secret	15.0 to 20.0
Diethylene glycol	Trade Secret	4.0 to 5.0
Nonionic Surfactant (Not contain Nonyl phenol)	Trade Secret	1.0 to 2.0
Triethanolamine	Trade Secret	0.5 to 1.5
Purified Water	Trade Secret	residual part

4. FIRST AID MEASURES

Inhalation

No hazardous volatile material is present, so unless extra ordinary prolonged inhalation, dangerous cases are usually nothing.

Skin contact

Immediately rinse through with soap and water.

Eye contact

Immediately rinse the stained eye with plenty of water, and call on a physician. **Ingestion**

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They may be discarded the same as ordinary waste.

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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water spray, foam, powder, and carbon dioxide.

Specific hazards during fire fighting

Owing too much water, these inks are not in flammable, but the evaporation residue is combustible. Accordingly if the solid-state ink residues are burning, pouring of a plenty of water the most effective to extinguish.

Special protective equipment for fire fighters

Employ protective equipment commonly used in the event of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Wear suitable clothing and gloves.

Environmental precautions

At room temperature, no volatile materials are present in these inks.

Methods for cleaning up

Wipe the material with cloth and wash water.

7. HANDLING AND STORAGE

Handling

Wear suitable protective clothing and gloves.

Storage

Take care not to leave for a prolonged time in a cap-off state, Otherwise ink will dry up. It is preferable to storage ink in a cool and well ventilated place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal protective equipment

At room temperature, no volatile materials are present in these inks.

Hand protection protective gloves Eye protection safety glasses with side-shields

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Form	liquid

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Colour	coloured
Odour	non
Safety data	
pH value	not available
Boiling point/range	ca. 100°C
Solubility in water	soluble
Density	ca. 1.0 to 1.1 g/cm3
Volatile	30 to 60 %

10. STABILITY AND REACTIVITY

Materials to avoid

Take care not to leave for a prolonged time in a cap-off state, Otherwise ink will dry up. It is preferable to storage ink in a cool and well ventilated place. Hazardous reactions no.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

The main components of these inks are Diethylene glycol, and several additives. Diethylene Glycol causes some damage to kidney.

12. ECOLOGICAL INFORMATION

Ecotoxic effects

Quantitative data on the ecological effect of this product are not available. **Further ecologic data**

Do not allow entrance in waters, wastewater, or soil.

13. DISPOSAL CONSIDERATIONS

Product

Disposal according to local authority regulations.

Packaging

Disposal according to local authority regulations.

14. TRANSPORT INFORMATION

Not available.

15. REGULATORY INFORMATION

Not available.

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16. OTHER INFORMATION

Keep out reach of baby or children. For further information, please contact us.