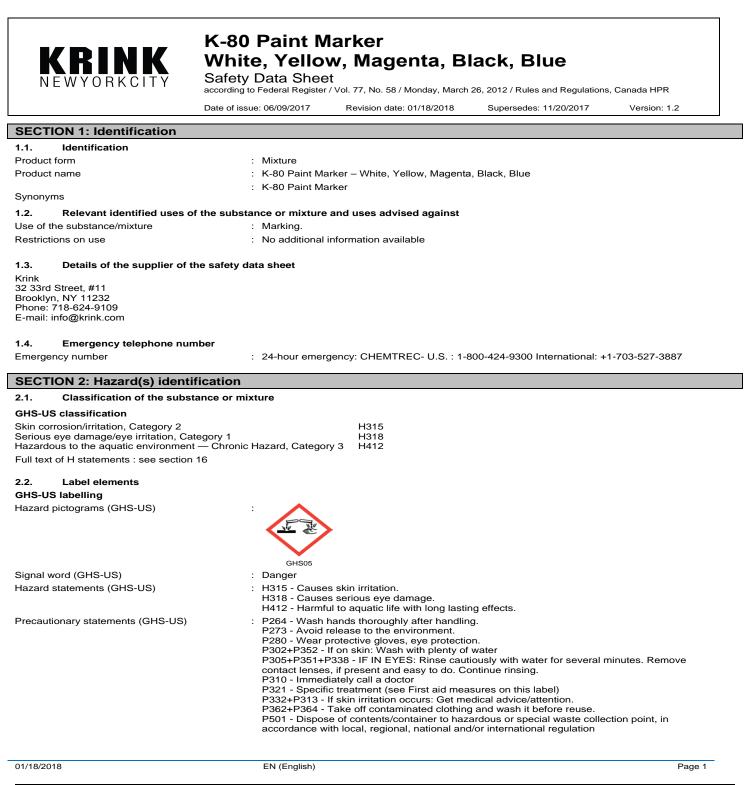
24531-XXXX



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2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

66.91% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 66.91% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 66.91% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

Mixtures 3.2

Name	Product identifier	%	GHS-US classification
titanium dioxide	(CAS-No.) 13463-67-7	8.1 - 19.8	Carc. 2, H351 (dust)
Stearmide MEA	(CAS-No.) 111-57-9	9.6 - 12.2	Skin Irrit. 2, H315 Eye Dam. 1, H318 Aquatic Chronic 2, H411
Carbon black	(CAS-No.) 1333-86-4	< 9 (black)	Carc. 2, H351 (dust)
Methyl ester, soybean oil	(CAS-No.) 68919-53-9	3.7 - 5.7	Skin Irrit. 2, H315 Eye Irrit. 2A, H319
ethyl lactate	(CAS-No.) 97-64-3	1.6 - 4.5	Flam. Liq. 3, H226 Eye Dam. 1, H318 STOT SE 3, H335
Ethyl acetate	(CAS-No.) 141-78-6	0.2 - 1.8	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Butyl acetate	(CAS-No.) 123-86-4	0.6 - 1.7	Flam. Liq. 3, H226 STOT SE 3, H336

Full text of hazard classes and H-statements : see section 16

SECTION 4: First aid measures		
4.1. Description of first aid measure	25	
First-aid measures general	 Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). 	
First-aid measures after inhalation	If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.	
First-aid measures after skin contact	: Wash with plenty of water. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention.	
First-aid measures after eye contact	 Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. 	
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.	
4.2. Most important symptoms and	effects, both acute and delayed	
Symptoms/effects after skin contact	: Causes skin irritation.	
Symptoms/effects after eye contact	: Causes serious eye damage.	
4.3. Indication of any immediate me	dical attention and special treatment needed	
Treat symptomatically.		
SECTION 5: Firefighting measur	es	

SECTION 5. Fireignung measures		
5.1. Extinguishing media		
Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Water spray. Sand.	
Unsuitable extinguishing media	: Do not use a heavy water stream.	
5.2. Special hazards arising from	n the substance or mixture	
Fire hazard	: Burning produces irritating, toxic and noxious fumes.	
Explosion hazard	: Product is not explosive.	
Reactivity	: No dangerous reactions known.	

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accordi		
5.3.	Advice for firefighters	
Firefight	ing instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent firefighting water from entering the environment.
Protecti	on during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Wear a self-contained breathing apparatus. Wear fire/flame resistant/retardant clothing.
SECT	ION 6: Accidental release mea	asures
6.1.	Personal precautions, protective e	quipment and emergency procedures
General	measures	: Avoid contact with skin, eyes and clothing. Avoid creating or spreading dust.
6.1.1.	For non-emergency personnel	
Protecti	ve equipment	: Refer to section 8.2.
Emerge	ncy procedures	: Evacuate unnecessary personnel.
6.1.2.	For emergency responders	
Protecti	ve equipment	: Refer to section 8.2.
Emerge	ncy procedures	: Ventilate area.
6.2.	Environmental precautions	
Prevent	entry to sewers and public waters.	
6.3.	Methods and material for containn	nent and cleaning up
For cont	tainment	: Contain and collect as any solid.
Methods	s for cleaning up	: On land, sweep or shovel into suitable containers. Minimize generation of dust. Store away from other materials.
6.4.	Reference to other sections	
Section	13: disposal information. Section 7: saf	e handling. Section 8: personal protective equipment.
SECT	ON 7: Handling and storage	
7.1.	Precautions for safe handling	
Precaut	ions for safe handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.
Hygiene	e measures	: Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety procedures.
7.2.	Conditions for safe storage, inclue	
-	conditions	: Keep container closed when not in use. Keep only in the original container.
ncompatible products : Strong oxidizers.		
meompa		: Store in dry, cool, well-ventilated area.

SECTION 8: Exposure controls/personal protection

8.1. Control pa	rameters			
K-80 Paint Marker	– White, Yellow, Magenta, Black, Blue			
ACGIH	Not applicable			
OSHA	Not applicable			
ethyl lactate (97-64	-3)			
ACGIH	IH Not applicable			
OSHA	Not applicable	Not applicable		
Ethyl acetate (141-	78-6)			
ACGIH	ACGIH TWA (mg/m ³)	1440 mg/m ³		
ACGIH	ACGIH TWA (ppm)	400 ppm		
ACGIH	Remark (ACGIH)	URT & eye irr		
OSHA	OSHA PEL (TWA) (mg/m ³)	1400 mg/m ³		
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Ethyl acetate (141-78	3-6)			
OSHA	OSHA PEL (TWA) (ppm)	400 ppm		
Methyl ester, soybea	ın oil (68919-53-9)			
ACGIH	Not applicable	Not applicable		
OSHA	Not applicable			
Butyl acetate (123-86	ĵ-4)			
ACGIH	ACGIH TWA (mg/m ³)	713 mg/m ³		
ACGIH	ACGIH TWA (ppm)	150 ppm		
ACGIH	ACGIH STEL (mg/m ³)	950 mg/m³		
ACGIH	ACGIH STEL (ppm)	200 ppm		
ACGIH	Remark (ACGIH)	Eye & URT irr		
OSHA	OSHA PEL (TWA) (mg/m ³)	710 mg/m ³		
OSHA	OSHA PEL (TWA) (ppm)	150 ppm		
Stearmide MEA (111-	-57-9)			
ACGIH	Not applicable	Not applicable		
OSHA	Not applicable			
titanium dioxide (134	163-67-7)			
ACGIH	ACGIH TWA (mg/m ³)	1 mg/m³		
ACGIH	Remark (ACGIH)	LRT irr; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans: The agent is carcinogenic in experimental animals at a relatively high dose, by route(s) of administration, at site(s), of histologic type(s), or by mechanism(s) that may not be relevant to worker exposure. Available epidemiologic studies do not confirm an increased risk of cancer in exposed humans. Available evidence does not suggest that the agent is likely to cause cancer in humans except under uncommon or unlikely routes or levels of exposure)		
OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m³		
Carbon black (1333-8	36-4)			
ACGIH	ACGIH TWA (mg/m ³)	3 mg/m ³		
ACGIH	Remark (ACGIH)	Bronchitis		
OSHA	OSHA PEL (TWA) (mg/m ³)	3.5 mg/m³		
3.2. Exposure co Appropriate engineering Personal protective equi- land protection Eye protection Respiratory protection Environmental exposure Dther information	g controls : Emergency eye wash for vicinity of any potential e ipment : Avoid all unnecessary e : Wear suitable gloves res : Chemical goggles or sat : None under normal use.	fety glasses. age.		

SECTION 9: Physical and chemical properties 9.1. Information on basic physical and chemical properties Physical state : Solid Appearance : A solid crayon-like marker. Colour : Variable 01/18/2018 EN (English) 4/9

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Odour: odorlessOdour threshold: No data availablepH: No data availableMelting point: No data availableFreezing point: No data availableBoiling point: No data availableBoiling point: No data availableFlash point: No data availableRelative evaporation rate (butylacetate=1): No data availableFlammability (solid, gas): No data availableRelative vapour density at 20 °C: No data availableRelative density: No data availableSolubility: No data available	
pH:No data availableMelting point:No data availableFreezing point:No data availableBoiling point:No data availableFlash point:No data availableFlash point:No data availableRelative evaporation rate (butylacetate=1):No data availableFlammability (solid, gas):Non flammable.Vapour pressure:No data availableRelative vapour density at 20 °C:No data availableRelative density:No data available	
Melting point:No data availableFreezing point:No data availableBoiling point:No data availableFlash point:No data availableRelative evaporation rate (butylacetate=1):No data availableFlammability (solid, gas):No flammable.Vapour pressure:No data availableRelative vapour density at 20 °C:No data availableRelative density:No data available	
Freezing point:No data availableBoiling point:No data availableFlash point:No data availableRelative evaporation rate (butylacetate=1):No data availableFlammability (solid, gas):No flammable.Vapour pressure:No data availableRelative vapour density at 20 °C:No data availableRelative density:No data available	
Boiling point:No data availableFlash point:No data availableRelative evaporation rate (butylacetate=1):No data availableFlammability (solid, gas):Non flammable.Vapour pressure:No data availableRelative vapour density at 20 °C:No data availableRelative density:No data available	
Flash point: No data availableRelative evaporation rate (butylacetate=1): No data availableFlammability (solid, gas): Non flammable.Vapour pressure: No data availableRelative vapour density at 20 °C: No data availableRelative density: No data available	
Relative evaporation rate (butylacetate=1):No data availableFlammability (solid, gas):Non flammable.Vapour pressure:No data availableRelative vapour density at 20 °C:No data availableRelative density:No data available	
Flammability (solid, gas): Non flammable.Vapour pressure: No data availableRelative vapour density at 20 °C: No data availableRelative density: No data available	
Vapour pressure: No data availableRelative vapour density at 20 °C: No data availableRelative density: No data available	
Relative vapour density at 20 °C: No data availableRelative density: No data available	
Relative density : No data available	
Solubility . No data available	
. no data availabio	
Log Pow : No data available	
Auto-ignition temperature : No data available	
Decomposition temperature : No data available	
Viscosity, kinematic : No data available	
Viscosity, dynamic : No data available	
Explosive limits : No data available	
Explosive properties : No data available	
Oxidising properties : No data available	
9.2. Other information	
9.2. Other Information	
SECTION 10: Stability and reactivity	
10.1. Reactivity	
No dangerous reactions known.	
10.2. Chemical stability	
Stable under normal conditions of use.	
10.3. Possibility of hazardous reactions	
Hazardous polymerization will not occur.	
10.4. Conditions to avoid	
Direct sunlight. Extremely high or low temperatures.	
10.5. Incompatible materials	
Strong oxidizers.	
10.6. Hazardous decomposition products	
Carbon monoxide. Carbon dioxide.	
SECTION 11: Toxicological information	
Likely routes of exposure : Inhalation; Skin and eye contact Acute toxicity : Not classified	
ethyl lactate (97-64-3)	
LD50 oral rat > 4090 mg/kg	
LD50 dermal rat > 2000 mg/kg	
LC50 inhalation rat (mg/l) > 5400 mg/m ³	
LC50 inhalation rat (mg/l) > 5400 mg/m³ Ethyl acetate (141-78-6)	
Ethyl acetate (141-78-6) LD50 oral rat 5620 mg/kg	
Ethyl acetate (141-78-6)	
Ethyl acetate (141-78-6) LD50 oral rat 5620 mg/kg	5/9

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Ethyl acetate (141-78-6)	
LC50 inhalation rat (mg/l)	> 18 mg/l/4h
ATE US (oral)	5620 mg/kg bodyweight
Butyl acetate (123-86-4)	
LD50 oral rat	10760 mg/kg
LD50 dermal rabbit	> 14112 mg/kg
LC50 inhalation rat (mg/l)	> 21 mg/l/4h
ATE US (oral)	10760 mg/kg bodyweight
titanium dioxide (13463-67-7)	
LD50 oral rat	> 5000 mg/kg
LC50 inhalation rat (mg/l)	> 6.82 mg/l/4h
Carbon black (1333-86-4)	
LD50 oral rat	> 8000 mg/kg
LC50 inhalation rat (mg/l)	> 4.6 mg/m ³ 4 h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitisation	: Not classified.
Germ cell mutagenicity	: Not classified
Serie cen mutagementy	Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified.
Carbon black (1333-86-4); Titanium dioxide IARC group	2B - Possibly carcinogenic to humans, Inhalation of dust
Reproductive toxicity	: Not classified
	Based on available data, the classification criteria are not met
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye damage.
SECTION 12: Ecological informatio	'n
12.1. Toxicity	
Ecology - water	: Harmful to aquatic life with long lasting effects.
Ethyl acetate (141-78-6)	
LC50 fish 1	220 mg/l
EC50 Daphnia 1 NOEC chronic fish	1200 mg/l < 9.35 mg/l
	< ອ.ວບ IIIy/i
Stearmide MEA (111-57-9)	
LC50 fish 1	31 mg/l 96 h read-across
12.2. Persistence and degradability	
K-80 Paint Marker – White, Yellow, Magent	a. Black. Blue
Persistence and degradability	May cause long-term adverse effects in the environment.
<u> </u>	
ethyl lactate (97-64-3) Persistence and degradability	Readily biodegradable.

Readily biodegradable.

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Ethyl acetate (141-78-6) Persistence and degradability

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K-80 Paint Marker – White, Yellow, Magenta, Black, Blue

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Stearmide MEA (111-57-9)	
Biodegradation	69 % 28 d
Carbon black (1333-86-4)	
Persistence and degradability	Not readily biodegradable.
2.3. Bioaccumulative potential	
K-80 Paint Marker – White, Yellow, Ma	igenta, Black, Blue
Bioaccumulative potential	Not established.
Ethyl acetate (141-78-6)	
Bioaccumulative potential	Not expected to bioaccumulate.
· ·	
Stearmide MEA (111-57-9)	
Log Pow	> 4.46
2.4. Mobility in soil	
K-80 Paint Marker – White, Yellow, Ma	igenta, Black, Blue
Ecology - soil	Not established.
12.5. Other adverse effects	
Other information	: Avoid release to the environment.
SECTION 13: Disposal consider	rations
3.1. Waste treatment methods	
Vaste disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
cology - waste materials	: Avoid release to the environment.
SECTION 14: Transport information	
	d the HMR / TDG / ADR / IMDG / ICAO / IATA
n accordance with DOT	
Not regulated.	
Frances autotion of December 200	
ransportation of Dangerous Goods	
Not regulated.	
Not regulated.	
Not regulated. Fransport by sea Not regulated.	
Not regulated. Fransport by sea Not regulated. Air transport	
Not regulated. Transport by sea Not regulated. Nir transport Not regulated.	ation
Not regulated. Transport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform	ation
Not regulated. Fransport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform	ation
Not regulated. Fransport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform 15.1. US Federal regulations	, or excluded from listing, on the United States Environmental Protection Agency Toxic
Not regulated. Transport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform 15.1. US Federal regulations All components of this product are listed,	, or excluded from listing, on the United States Environmental Protection Agency Toxic
Not regulated. Transport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform 5.1. US Federal regulations All components of this product are listed, Substances Control Act (TSCA) inventor	, or excluded from listing, on the United States Environmental Protection Agency Toxic
Not regulated. Transport by sea Not regulated. Nir transport Not regulated. SECTION 15: Regulatory inform 5.1. US Federal regulations All components of this product are listed, Substances Control Act (TSCA) inventor Ethyl acetate (141-78-6) CERCLA RQ	, or excluded from listing, on the United States Environmental Protection Agency Toxic y
Not regulated. Transport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform 15.1. US Federal regulations All components of this product are listed, Substances Control Act (TSCA) inventor Ethyl acetate (141-78-6) CERCLA RQ Butyl acetate (123-86-4)	or excluded from listing, on the United States Environmental Protection Agency Toxic y 5000 lb
Not regulated. Transport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform 15.1. US Federal regulations All components of this product are listed, Substances Control Act (TSCA) inventor Ethyl acetate (141-78-6) CERCLA RQ Butyl acetate (123-86-4) CERCLA RQ 15.2. International regulationsNo addition	or excluded from listing, on the United States Environmental Protection Agency Toxic y 5000 lb 5000 lb
Not regulated. Transport by sea Not regulated. Air transport Not regulated. SECTION 15: Regulatory inform 15.1. US Federal regulations All components of this product are listed, Substances Control Act (TSCA) inventor Ethyl acetate (141-78-6) CERCLA RQ Butyl acetate (123-86-4) CERCLA RQ 15.2. International regulationsNo addition National regulations	or excluded from listing, on the United States Environmental Protection Agency Toxic y 5000 lb 5000 lb onal information available
Substances Control Act (TSCA) inventor Ethyl acetate (141-78-6) CERCLA RQ Butyl acetate (123-86-4) CERCLA RQ 15.2. International regulationsNo additional National regulations K-80 Paint Marker – White, Yellow, Ma	or excluded from listing, on the United States Environmental Protection Agency Toxic y 5000 lb 5000 lb onal information available genta, Black, Blue rentory European Inventory of Existing Commercial Chemical Substances (EINECS).

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State or local requ	r – White, Yellow, Magenta,	The carbon black and titanium dioxide in this product are bound and are not respirable.
State of local regu	lations	California Prop. 65 warnings are not required.
ethyl lactate (97-6	64-3)	
	- Right to Know Hazardous S Reporting of Releases Part 59	Substance List 97 - List of Hazardous Substances
Ethyl acetate (14	-78-6)	
U.S Idaho - Non U.S New Jersey U.S New York -	- Right to Know Hazardous S	ants - Acceptable Ambient Concentrations
Butyl acetate (12	3-86-4)	
	Pollutant Discharge Requirem	ients - Reportable Quantities tants - Acceptable Ambient Concentrations
U.S New Jersey	- Right to Know Hazardous S a - RTK (Right to Know) List	
titanium dioxide (13463-67-7)	
	- Right to Know Hazardous S Reporting of Releases Part 5	substance List 97 - List of Hazardous Substances
Carbon black (13	33-86-4)	
	Carcinogenic Toxic Air Pollut - Right to Know Hazardous S	tants - Acceptable Ambient Concentrations Substance List
SECTION 16: C	ther information	
Revision date	: 01/18/2018	
Data sources	: ACGIH (American C	onference of Government Industrial Hygienists).
		s Agency (ECHA) C&L Inventory database. Accessed at

http://echa.europa.eu/web/guest/information-on-chemicals/cl-inventory-database. Krister Forsberg and S.Z. Mansdorf, "Quick Selection Guide to Chemical Protective Clothing", Fifth Edition. National Fire Protection Association. Fire Protection Guide to Hazardous Materials; 10th edition. OSHA 29CFR 1910.1200 Hazard Communication Standard. TSCA Chemical Substance Inventory. Accessed at http://www.epa.gov/oppt/existingchemicals/pubs/tscainventory/howto.html.

Other information

: None. Full text of H-statements:

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H227	Combustible liquid
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

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Abbreviations and acronyms: ATE: Acute Toxicity Estimate CAS (Chemical Abstracts Service) number CLP: Classification, Labelling, Packaging. EC50: Environmental Concentration associated with a response by 50% of the test population. GHS: Globally Harmonized System (of Classification and Labeling of Chemicals). LD50: Lethal Dose for 50% of the test population OSHA: Occupational Safety & Health Administration PBT: Persistent, Bioaccumulative, Toxic TWA: Time Weighted Average TSCA: Toxic Substances Control Act NFPA health hazard 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury. NFPA fire hazard 1 - Materials that must be preheated before ignition can occur. 0 NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and not reactive with water.

Indication of changes: Composition/information on ingredients. Product name change.

SDS Prepared by: The Redstone Group, LLC 6077 Frantz Rd. Suite 206 Dublin, OH USA 43017 T 614-923-7472 www.redstonegrp.com

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

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