



47193-4516

SAFETY DATA SHEET

ACCORDING TO ANNEX II TO REACH - REGULATION 2015/830

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1. Product identifier**

Product name FN INK ORANGE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Textile industry.

1.3. Details of the supplier of the safety data sheet

Name ACHITEX MINERVA S.p.A.

Full address Via Degli Artigiani n.6

District and Country 26010 Vaiano Cremasco (CR)
Italia

Tel. +390373279711

Fax +390373279775

E-mail address of the competent person responsible for
the Safety Data Sheet

sds@gruppoachitex.com

1.4. Emergency telephone number

For urgent inquiries refer to

ACHITEX MINERVA S.p.a.: tel. +390373279711 (only office
hours) Centro Antiveleni Ospedale Milano Niguarda: tel.
+390266101029**SECTION 2. HAZARDS IDENTIFICATION****2.1. Classification of the substance or mixture**The product is not classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent
amendments and supplements).

Hazard classification and indication: —

2.2. Label elements

Hazard pictograms: —

Signal words: —

Hazard statements: —

Precautionary statements: —

2.3. Other hazardsOn the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Pigments dispersion in plastisol.

3.1. Substances

Information not relevant

3.2. MixturesThe product does not contain substances classified as being hazardous to human health or the environment pursuant to the
provisions Regulation (EU) 1272/2008 (CLP) (and subsequent amendments and supplements) in such quantities as to require
the statement.



0035120 - FN INK ORANGE
EPY 9.9.1 - SDS 1004.13
PAGE #: 2 / 7

SECTION 4. FIRST AID MEASURES

4.1. Description of first aid measures

No episodes of harm to the staff authorised to use the product have been reported. The following general measures should be adopted as necessary:

EYES and SKIN: Wash with plenty of water. In the event of persistent irritation, get medical advice/attention.

INHALATION: Remove to open air. If the subject stops breathing, administer artificial respiration. Get medical advice/attention.

INGESTION: Get medical advice/attention. Induce vomiting only if indicated by the doctor. Do not give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

No episodes of damage to health ascribable to the product have been reported.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. FIREFIGHTING MEASURES

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use breathing equipment if fumes or powders are released into the air. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Confine using earth or inert material. Collect as much material as possible and eliminate the rest using jets of water. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.



0035120 - FN INK ORANGE
EPY 9.9.1 - SDS 1004.13
PAGE #: 3 / 7

SECTION 7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Wash hands after use.

7.2. Conditions for safe storage, including any incompatibilities

Keep the product in clearly labelled containers. Store the containers sealed, in a well ventilated place, away from direct sunlight.

7.3. Specific end use(s)

Information not available

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters Information not available

8.2. Exposure controls

Comply with the safety measures usually applied when handling chemical substances.

HAND PROTECTION	In the case of prolonged contact with the product, protect the hands with penetration-resistant work gloves (see standard EN 374). Work glove material must be chosen according to the use process and the products that may form. Latex gloves may cause sensitivity reactions.
SKIN PROTECTION	Wear category I professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.
EYE PROTECTION	Wear airtight protective goggles (see standard EN 166).
RESPIRATORY PROTECTION	None required, unless indicated otherwise in the chemical risk assessment.
ENVIRONMENTAL EXPOSURE CONTROLS	The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.



0035120 - FN INK ORANGE
EPY 9.9.1 - SDS 1004.13
PAGE #: 4 / 7

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	paste	
Colour	orange	
Odour	odourless	
Odour threshold	Not available	
pH	Not available	
Melting point / freezing point	Not available	
Initial boiling point	Not available	
Boiling range	Not available	
Flash point	Not available	
Evaporation Rate	Not available	
Flammability of solids and gases	Not available	
Lower inflammability limit	Not available	
Upper inflammability limit	Not available	
Lower explosive limit	Not available	
Upper explosive limit	Not available	
Vapour pressure	Not available	
Vapour density	Not available	
Relative density	1,2 g/cm3	
Solubility	insoluble in water	
Partition coefficient: n-octanol/water	Not available	
Auto-ignition temperature	Not available	
Decomposition temperature	Not available	
Viscosity	Not available	
Explosive properties	Not available	
Oxidising properties	Not available	

9.2. Other information

Information not available

SECTION 10. STABILITY AND REACTIVITY

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

This product may give positive detections for restricted arylamines in the finished article. Please, follow carefully TDS or pigment brochure cards application instructions, especially temperature conditions and, contact technical department in case of any further clarification. This product contains C.I. Pigment Orange 34 which mixed with C.I. Pigment Black 7 may release restricted arylamines. Please avoid mixing C.I. P.Orange 34 with other products containing C.I. P. Black 7.



0035120 - FN INK ORANGE
EPY 9.9.1 - SDS 1004.13
PAGE #: 5 / 7

SECTION 11. TOXICOLOGICAL INFORMATION

According to currently available data, this product has not yet produced health damages. Anyway, it must be handled according to good industrial practices.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE
TOXICITY

ATE (Inhalation) of the mixture:

Not classified (no significant component)

ATE (Oral) of the mixture:

Not classified (no significant component)

ATE (Dermal) of the mixture:

Not classified (no significant component)

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

SECTION 12. ECOLOGICAL INFORMATION

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

Information not available

12.2. Persistence and degradability

Information not available

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

12.6. Other adverse effects

Information not available



0035120 - FN INK ORANGE
EPY 9.9.1 - SDS 1004.13
PAGE #: 6 / 7

SECTION 13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Reuse, when possible. Neat product residues should be considered special non-hazardous waste. Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. TRANSPORT INFORMATION

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

14.1. UN number	Not applicable
14.2. UN proper shipping name	Not applicable
14.3. Transport hazard class(es)	Not applicable
14.4. Packing group	Not applicable
14.5. Environmental hazards	Not applicable
14.6. Special precautions for user	Not applicable
14.7. Transport in bulk according to Annex II of Marpol and the IBC Code	Information not relevant

SECTION 15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EC:	None
Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006	None
Substances in Candidate List (Art. 59 REACH)	On the basis of available data, the product does not contain any SVHC in percentage \geq than 0,1%.
Substances subject to authorisation (Annex XIV REACH)	None
Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:	None
Substances subject to the Rotterdam Convention:	None
Substances subject to the Stockholm Convention:	None
Healthcare controls	Information not available

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.



0035120 - FN INK ORANGE
EPY 9.9.1 - SDS 1004.13
PAGE #: 7 / 7

SECTION 16. OTHER INFORMATION

LEGEND:

- **ADR:** European Agreement concerning the carriage of Dangerous goods by Road
- **CAS NUMBER:** Chemical Abstract Service Number
- **CE50:** Effective concentration (required to induce a 50% effect)
- **CE NUMBER:** Identifier in ESIS (European archive of existing substances)
- **CLP:** EC Regulation 1272/2008
- **DNEL:** Derived No Effect Level
- **EmS:** Emergency Schedule
- **GHS:** Globally Harmonized System of classification and labeling of chemicals
- **IATA DGR:** International Air Transport Association Dangerous Goods Regulation
- **IC50:** Immobilization Concentration 50%
- **IMDG:** International Maritime Code for dangerous goods
- **INDEX NUMBER:** Identifier in Annex VI of CLP
- **LC50:** Lethal Concentration 50%
- **LD50:** Lethal dose 50%
- **OEL:** Occupational Exposure Level
- **PBT:** Persistent bioaccumulative and toxic as REACH Regulation
- **PEC:** Predicted environmental Concentration
- **PEL:** Predicted exposure level
- **PNEC:** Predicted no effect concentration
- **REACH:** EC Regulation 1907/2006
- **RID:** Regulation concerning the international transport of dangerous goods by train
- **TLV:** Threshold Limit Value
- **TLV CEILING:** Concentration that should not be exceeded during any time of occupational exposure.
- **TWA STEL:** Short-term exposure limit
- **TWA:** Time-weighted average exposure limit
- **VOC:** Volatile organic Compounds
- **vPvB:** Very Persistent and very Bioaccumulative as for REACH Regulation
- **WGK:** Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
4. Regulation (EU) 2015/830 of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
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12. Regulation (EU) 2016/1179 (IX Atp. CLP)
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14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2018/1480 (XIII Atp. CLP)
16. Regulation (EU) 2019/521 (XII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Regulation (EU) 2020/217 (XIV Atp. CLP)
- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product. This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses. Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:
08.