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47193-6516



SAFETY DATA SHEET

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

FN INK VIOLET Product name

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Textile industry.

1.3. Details of the supplier of the safety data sheet

Name ACHITEX MINERVA S.p.A. Full address Via Degli Artigiani n.6

26010 Vaiano Cremasco (CR) District and Country

Italia

Tel. +390373279711 Fax +390373279775

E-mail address of the competent person responsible for

the Safety Data Sheet

sds@gruppoachitex.com

1.4. Emergency telephone number

ACHITEX MINERVA S.p.a.: tel. +390373279711 (only office For urgent inquiries refer to hours) Centro Antiveleni Ospedale Milano Niguarda: tel.

+390266101029

SECTION 2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2015/830.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

H412 Harmful to aquatic life with long lasting effects. Hazardous to the aquatic environment, chronic toxicity, category 3

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:

Signal words:

Hazard statements: **H412** Harmful to aquatic life with long lasting effects.

Precautionary statements: P273 Avoid release to the environment.

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pigments dispersion in plastisol.

3.1. Substances

Information not relevant

3.2. Mixtures

Contains:

Identification x = Conc. % Classification 1272/2008 (CLP)

Polar acid ester of fatty alcohols

CAS 162627-31-8 0,5 ≤ x < 1 Eye Irrit. 2 H319, Aquatic Acute 1 H400 M=1, Aquatic Chronic 1 H410 M=1

EC INDEX

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. FIRST AID MEASURES

4.1. Description of first aid measures

No episodes of harm to the staff authorised to use the product have been reported. The following general measures should be adopted as necessary:

EYES and SKIN: Wash with plenty of water. In the event of persistent irritation, get medical advice/attention.

 $INHALATION: Remove to open air.\ If the subject stops breathing, administer artificial \ respiration.\ Get \ medical \ advice/attention.$

INGESTION: Get medical advice/attention. Induce vomiting only if indicated by the doctor. Do not give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

No episodes of damage to health ascribable to the product have been reported.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. FIREFIGHTING MEASURES

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations. SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

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SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Wash hands after use.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters Information not available

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION ... / >>

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374). The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

RESPIRATORY PROTECTION

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited. If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.



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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	paste	
Colour	violet	
Odour	odourless	
Odour threshold	Not available	
рН	Not available	
Melting point / freezing point	Not available	
Initial boiling point	Not available	
Boiling range	Not available	
Flash point	Not available	
Evaporation Rate	Not available	
Flammability of solids and gases	Not available	
Lower inflammability limit	Not available	
Upper inflammability limit	Not available	
Lower explosive limit	Not available	
Upper explosive limit	Not available	
Vapour pressure	Not available	
Vapour density	Not available	
Relative density	1,2 g/cm3	
Solubility	insoluble in water	
Partition coefficient: n-octanol/water	Not available	
Auto-ignition temperature	Not available	
Decomposition temperature	Not available	
Viscosity	Not available	
Explosive properties	Not available	
Oxidising properties	Not available	
9.2. Other information	Information not available	

SECTION 10. STABILITY AND REACTIVITY

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

Information not available



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SECTION 11. TOXICOLOGICAL INFORMATION

According to currently available data, this product has not yet produced health damages. Anyway, it must be handled according to good industrial practices.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information on likely routes of exposure

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Interactive effects

ATE (Inhalation) of the mixture:

ACUTE TOXICITY

ATE (Oral) of the mixture:

ATE (Dermal) of the mixture:w

SKIN CORROSION / IRRITATION

SERIOUS EYE DAMAGE / IRRITATION

RESPIRATORY OR SKIN SENSITISATION

GERM CELL MUTAGENICITY

CARCINOGENICITY

REPRODUCTIVE TOXICITY

STOT - SINGLE EXPOSURE

STOT - REPEATED EXPOSURE

ASPIRATION HAZARD

Information not available

Information not available

Information not available

Information not available

Not classified (no significant component)

Not classified (no significant component)

Not classified (no significant component)

Does not meet the classification criteria for this hazard class Does not meet the classification criteria for this hazard class

Does not meet the classification criteria for this hazard class

Does not meet the classification criteria for this hazard class Does not meet the classification criteria for this hazard class

Does not meet the classification criteria for this hazard class

Does not meet the classification criteria for this hazard class

Does not meet the classification criteria for this hazard class

Does not meet the classification criteria for this hazard class

SECTION 12. ECOLOGICAL INFORMATION

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity Information not available

12.2. Persistence and degradability Information not available

12.3. Bioaccumulative potential Information not available

12.4. Mobility in soil Information not available

12.5. Results of PBT and vPvB assessmentOn the basis of available data, the product does not contain any

PBT or vPvB in percentage \geq than 0,1%.

12.6. Other adverse effects Information not available

SECTION 13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

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SECTION 14. TRANSPORT INFORMATION

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

14.1. UN numberNot applicable14.2. UN proper shipping nameNot applicable14.3. Transport hazard class(es)Not applicable14.4. Packing groupNot applicable14.5. Environmental hazardsNot applicable14.6. Special precautions for userNot applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

SECTION 15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EC: None

Product

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

suant to Annex XVII to EC Regulation 1907/2006 3

Substances in Candidate List (Art. 59 REACH)
On the basis of available data, the product does not contain any SVHC in percentage ≥ than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention: None Substances subject to the Stockholm Convention: None

Healthcare controls Information not available

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. OTHER INFORMATION

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Eye Irrit. 2 Eye irritation, category 2

Aquatic Acute 1Hazardous to the aquatic environment, acute toxicity, category 1Aquatic Chronic 1Hazardous to the aquatic environment, chronic toxicity, category 1Aquatic Chronic 3Hazardous to the aquatic environment, chronic toxicity, category 3

H319 Causes serious eye irritation.H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.H412 Harmful to aquatic life with long lasting effects.



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SECTION 16. OTHER INFORMATION ... / >>

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road

- CAS NUMBER: Chemical Abstract Service Number
 CE50: Effective concentration (required to induce a 50% effect)
 CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- **DNEL**: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%

GENERAL BIBLIOGRAPHY

- 3. 4.

- Regulation (EC) 1907/2006 (REACH) of the European Parliament Regulation (EC) 1272/2008 (CLP) of the European Parliament Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament Regulation (EU) 2015/830 of the European Parliament Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament 6. 7.

- 7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
 8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
 9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
 10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
 11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
 12. Regulation (EU) 2016/1179 (IX Atp. CLP)
 13. Regulation (EU) 2017/776 (X Atp. CLP)
 14. Regulation (EU) 2018/669 (XI Atp. CLP)
 15. Regulation (EU) 2018/1480 (XIII Atp. CLP)
 16. Regulation (EU) 2019/1148
 18. Regulation (EU) 2019/1148
 18. Regulation (EU) 2020/217 (XIV Atp. CLP)

- 18. Regulation (EU) 2020/217 (XIV Atp. CLP)

- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- **TLV**: Threshold Limit Value **TLV CEILING**: Concentration that should not be exceeded during
- any time of occupational exposure. **TWA STEL**: Short-term exposure limit
- **TWA**: Time-weighted average exposure limit **VOC**: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).
- The Merck Index. 10th Edition
- Handling Chemical Safety
- INRS Fiche Toxicologique (toxicological sheet)
- Patty Industrial Hygiene and Toxicology N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product. This document must not be regarded as a

guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses. Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review: The following sections were modified: 03/08/15.