



Revision Number: 004.0

Issue date: 03/05/2021

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** Loctite Epoxy Quick Set Multi-purpose 5 Minute Hardener  
**Product type/use:** Adhesive  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 1427689  
**Item number:** 1395391\_1427689  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
SUSPECTED OF CAUSING GENETIC DEFECTS.  
MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR  
REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1C - Corrosive
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

**PICTOGRAM(S)****Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

IDH number: 1427689

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Hardener  
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Hazardous Component(s)	CAS Number	Percentage*
m-Phenylenebis(methylamine)	1477-55-0	1 - 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
Phenol	108-95-2	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.
<b>Storage:</b>	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use.

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## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
m-Phenylenebis(methylamine)	0.018 ppm Ceiling (SKIN)	None	None	None
2,4,6-tris(dimethylaminomethyl)phenol	None	None	None	None
Phenol	5 ppm TWA (SKIN)	5 ppm (19 mg/m3) PEL (SKIN)	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber, Translucent
<b>Odor:</b>	Amine, Mercaptan
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.08 - 1.18
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93 °C (> 199.4 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	3.77 %; 0.38 g/l EPA Method 24
<b>Viscosity:</b>	10,000 - 20,000 cp
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Irritating vapors.
<b>Incompatible materials:</b>	Strong acids and strong bases. Strong oxidizing agents. Sodium hypochlorite. Peroxides.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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**Potential Health Effects/Symptoms**

**Inhalation:** Mists, vapors or liquid may cause severe irritation or burns. Dizziness.  
**Skin contact:** Causes skin burns. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye damage. Corneal edema may give appearance of "blue haze" or "fog" around lights.  
**Ingestion:** If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
m-Phenylenebis(methylamine)	None	Irritant, Liver, Kidney, Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	None	Irritant, Allergen
Phenol	Oral LD50 (Mouse) = 270 mg/kg Oral LD50 (Rat) = 317 mg/kg Oral LD50 (Rat) = 530 mg/kg Dermal LD50 (Rat) = 669 mg/kg Dermal LD50 (Rabbit) = 850 mg/kg	Blood, Cardiac, Corrosive, Developmental, Eyes, Irritant, Kidney, Liver, Mutagen, Nervous System, Skin, Vascular

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
m-Phenylenebis(methylamine)	No	No	No
2,4,6-tris(dimethylaminomethyl)phenol	No	No	No
Phenol	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Not available.

**13. DISPOSAL CONSIDERATIONS**

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**14. TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (m-Xylylenediamine, 2,4,6-Tris(dimethyl amino methyl) phenole)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III  
**DOT Hazardous Substance(s):** Phenol

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (m-Xylylenediamine, 2,4,6-Tris(dimethyl amino methyl) phenole)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

**Water Transportation (IMO/MDG)**

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (m-Xylylenediamine, 2,4,6-Tris(dimethyl amino methyl) phenole)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

IDH number: 1427689

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Hardener  
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**15. REGULATORY INFORMATION****United States Regulatory Information**

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b> <b>CERCLA/SARA Section 311/312:</b> <b>CERCLA/SARA Section 313:</b>	Phenol (CAS# 108-95-2). Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Phenol (CAS# 108-95-2).
<b>CERCLA Reportable quantity:</b>	Phenol (CAS# 108-95-2) 1,000 lbs. (454 kg)
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** This Safety Data Sheet contains changes from the previous version in Section(s): 2, 3, 8, 9, 11, 13, 14

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 03/05/2021

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IDH number: 1427689

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Hardener  
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## Safety Data Sheet



Revision Number: 005.1

Issue date: 10/05/2018

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>Loctite Epoxy Quick Set Multi-purpose 5 Minute Resin</b>	<b>IDH number:</b>	1427733
<b>Product type:</b>	Epoxy resin	<b>Item number:</b>	1395391_1427733
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)****Precautionary Statements**

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

IDH number: 1427733

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Resin  
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Hazardous Component(s)	CAS Number	Percentage*
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	90 - 100

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Dispose of according to Federal, State and local governmental regulations.

IDH number: 1427733

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Resin  
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## 7. HANDLING AND STORAGE

**Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

**Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None

**Engineering controls:** Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

**Respiratory protection:** Use a NIOSH approved respirator if ventilation is inadequate.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid

**Color:** Translucent, Clear

**Odor:** None

**Odor threshold:** Not available.

**pH:** Not applicable

**Vapor pressure:** 0.03 mm hg

**Boiling point/range:** > 260.2 °C (> 500.4 °F)

**Melting point/ range:** Not available.

**Specific gravity:** 1.17

**Vapor density:** Not available.

**Flash point:** > 249 °C (> 480.2 °F) Pensky Martens closed cup

**Flammable/Explosive limits - lower:** Not available.

**Flammable/Explosive limits - upper:** Not available.

**Autoignition temperature:** Not available.

**Flammability:** Not applicable

**Evaporation rate:** Not available.

**Solubility in water:** Slight

**Partition coefficient (n-octanol/water):** Not available.

**VOC content:** 0.1 % (value for resin and hardener together)

**Viscosity:** Not available.

**Decomposition temperature:** Not available.

IDH number: 1427733

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Resin  
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**10. STABILITY AND REACTIVITY**

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong bases. Strong acids. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

**11. TOXICOLOGICAL INFORMATION**

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Not available.

**13. DISPOSAL CONSIDERATIONS**

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

**14. TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

IDH number: 1427733

Product name: Loctite Epoxy Quick Set Multi-purpose 5 Minute Resin  
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**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Bisphenol-A Epichlorhydrin resin

**15. REGULATORY INFORMATION****United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 10/05/2018

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