



84154-1006

SAFETY DATA SHEET

1. Identification

Product Identifier: **AlumiRes (RC-3) Tan Part A
Amazing Casting Resin Part A**

Product Code(s): ALRC3A

Use: Component for Mold Making and Casting. For Industrial/Professional use only.

Manufacturer: Polytek Development Corp.
55 Hilton Street, Easton, PA 18042

Phone Number: 269-488-4000 (8 a.m. to 4 p.m. EST)

Emergency Phone: CHEMTREC 800-424-9300 or
+1 703-527-3887

E-mail: sds@polytek.com

2. Hazards Identification

GHS Classification:

Eye Irritation – Category 2A

Label Elements: Warning



Hazard Phrases

H319 Causes serious eye irritation.

Precautionary Phrases

P264 Wash thoroughly after handling.

P280 Wear eye and face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P317 If eye irritation persists: Get medical advice or attention.

Supplemental Information: Read and understand the hazard information on Part B before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Propoxylated Amine	102-60-3	30-40
Triethyl Phosphate	78-40-0	0-10
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists.

Inhalation: Remove person to fresh air. Get medical attention if symptoms develop or persist.

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

Most Important Symptoms/Effects: None known.

Indication of Immediate Medical Attention/Special Treatment: Not expected to be required.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon and nitrogen and other toxic organic compounds.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Caution – spill area may be slippery.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment. Report spills and releases as required to appropriate authorities.

7. Handling and Storage

Safe Handling: Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store in a cool, dry place. Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: None established.

Ventilation: Use with adequate general or local exhaust ventilation to minimize exposure levels.

Respiratory Protection: If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form and concentration.

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

9. Physical and Chemical Properties

Appearance: Pale yellow liquid

Odor: Mild

Odor Threshold: No data available

pH: No data available

Melting Point: No data available

Boiling Point: No data available

Flash Point: $\geq 200^{\circ}\text{F}$

Evap. Rate: ≤ 1

Upper/Lower Flammability Limits: No data available

Vapor Pressure: No data available

Vapor Density: No data available

Relative Density: No data available

Solubility: Negligible in water

Partition Coefficient: n-octanol/Water: No data available

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: No data available

10. Stability and Reactivity

Reactivity: Not normally reactive.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: None known.

Conditions to Avoid: Avoid excessive heat and moisture.

Incompatible Materials: Avoid contact with strong acids, bases and strong oxidizing agents.

Date Prepared/Revised: August 2, 2023; Supersedes: December 10, 2021
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Hazardous Decomposition Products: Thermal decomposition will generate oxides of carbon, organic acids, and/or other toxic organic compounds.

11. Toxicological Information

Eye Contact: Causes serious eye irritation.

Skin Contact: May cause mild irritation.

Inhalation: May cause mild respiratory irritation.

Ingestion: No information available.

Chronic Health Effects: No data available.

Acute Toxicity Values: Not acutely hazardous.

Respiratory Sensitization: Components are not classified as respiratory sensitizers.

Skin Sensitization: Components are not classified as skin sensitizers.

Germ Cell Mutagenicity: Components are not classified as mutagens.

Carcinogenicity: Components are not classified as carcinogens.

Reproductive Toxicity: Components are not classified as reproductive toxins.

Specific Target Organ Toxicity: No data available.

12. Ecological Information

Ecotoxicity: No data available. Avoid release to the environment.

Persistence and Degradability: No data available.

Bioaccumulative Potential: Not expected to bioaccumulate.

Mobility in Soil: No data available.

13. Disposal Considerations

Dispose according to local, state and federal regulations.

For U.S.: Upon disposal, this product is not a RCRA hazardous waste (per 40 CFR 261).

14. Transport Information

Not regulated for transport in any mode.

Emergency Shipping Information: CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information**U.S. FEDERAL REGULATIONS:**

CERCLA 103 Reportable Quantity: This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements. Report all spills in accordance with local, state, and federal regulations.

SARA TITLE III

Section 313 Toxic Chemicals: This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements.

Section 302 Extremely Hazardous Substances (TPQ): None

EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on TSCA.

STATE REGULATIONS:

California Proposition 65: These products do not contain chemicals known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial/professional use only.

SDS Revision Notes: New GHS Format August 7, 2018; Reviewed and updated: December 10, 2021; Reviewed and updated: August 2, 2023

Disclaimer: The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the

information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.



SAFETY DATA SHEET: Page 1

1. Identification

Product Identifier: **AlumiRes (RC-3) Black Part B**
AlumiRes (RC-3) Tan Part B
AlumiRes (RC-3) White Part B
Amazing Casting Resin Part B

Product Code(s): ALRC3B, ALRC-3WHITEBS

Use: Component for Mold Making and Casting. For Industrial/Professional use only.

Manufacturer: Polytek Development Corp.
 55 Hilton Street, Easton, PA 18042

Phone Number: 269-488-4000 (8 a.m. to 4 p.m. EST)

Emergency Phone: CHEMTREC 800-424-9300 or
 +1 703-527-3887

E-mail: sds@polytek.com

2. Hazards Identification

GHS Classification:

Acute Toxicity (Inhalation) – Category 4
 Skin Irritation – Category 2
 Eye Irritation – Category 2B
 Respiratory Sensitization – Category 1
 Skin Sensitization – Category 1B
 Specific Target Organ Toxicity – Single Exposure Category 3
 Specific Target Organ Toxicity – Repeated Exposure Category 2
 Aspiration Toxicity – Category 1

Label Elements: Danger



Hazard Phrases

H304 May be fatal if swallowed and enters airways.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H320 Causes eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H336 May cause drowsiness or dizziness.
 H351 Suspected of causing lung cancer.
 H373 May cause damage to organs through prolonged and repeated exposure.

Precautionary Phrases

P260 Do not breathe fumes, vapors, mists or sprays.
 P264 Wash thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves.
 P284 In case of inadequate ventilation, wear respiratory protection.
 P301+P316 IF SWALLOWED: Get emergency medical help immediately.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P304+P340 IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P317 Get medical help.
 P319 Get medical help if you feel unwell.
 P331 Do NOT induce vomiting.
 P333+P317 If skin irritation or rash occurs: Get medical help.

P337+P317 If eye irritation persists: Get medical help.
 P342+P316 If experiencing respiratory symptoms: Get emergency medical help immediately.

P362+P364 Take off contaminated clothing and wash before reuse.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: Individuals sensitized to isocyanates should discontinue use. This is one part of a two-part system. Read and understand the hazard information on part A before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Diphenylmethane-4,4' diisocyanate (MDI)	101-68-8	40-50
P-MDI	9016-87-9	25-35
Benzene, C-10-C13 Alkyl	129813-58-7	25-35
Exact concentrations are withheld as trade secret. Other ingredients are not listed because they are either not hazardous or are below concentration/cut-off thresholds.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Get medical attention if irritation develops or persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists. Launder clothing before reuse. Discard items that cannot be decontaminated.

Inhalation: Remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.

Ingestion: Do NOT induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

Most Important Symptoms/Effects: Harmful if inhaled. May be fatal if swallowed and enters airways.

Indication of Immediate Medical Attention/Special Treatment: Get immediate medical attention if inhaled.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Ventilate area. Wear appropriate protective clothing to prevent eye and skin contact and respiratory protection.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Do not seal the container since CO₂ is generated on contact with moisture and dangerous pressure buildup can occur. Decontaminate floor area with a mixture of water (90%) plus household ammonia (8%), and detergent (2%).

Date Prepared/Revised: August 2, 2023; Supersedes: December 9, 2021
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7. Handling and Storage

Safe Handling: Do not breathe fumes, vapors, mists or sprays. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures between 55°F and 95°F (13°C and 35°C). Store in original, unopened containers. Protect from atmospheric moisture and water.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: For MDI:

OSHA PEL 0.02 ppm (C)
ACGIH TLV 0.005 ppm TWA

Ventilation: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Respiratory Protection: If needed (i.e., ventilation is inadequate), use a NIOSH-approved air-purifying, tight-fitting, half-face respirator with organic vapor cartridges. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles/glasses.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash and washing facility should be available in the work area. Follow good Industrial Hygiene practices.

9. Physical and Chemical Properties

Appearance: Clear amber liquid

Odor: Mild

Odor Threshold: Not determined

pH: Not applicable

Melting Point: No data available

Boiling Point: 200°C

Flash Point: >350°F (177°C) estimated

Evap. Rate: No data available

Flammable Limits: No data available

Vapor Pressure: ≤0.01 mm Hg @ 20°C

Vapor Density: No data available

Relative Density: No data available

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: Reacts with water

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: No data available

10. Stability and Reactivity

Reactivity: Diisocyanates react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by strong bases or water. Reaction with water generates carbon dioxide, and results in heat and pressure buildup in closed systems.

Conditions to Avoid: Avoid moisture and temperatures below 55°F (13°C) and above 95°F (35°C) to protect product integrity.

Incompatible Materials: Avoid contact with water, acids, bases, alcohols and strong oxidizers.

Hazardous Decomposition Products: Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and carbon dioxide.

11. Toxicological Information

Eye Contact: Causes eye irritation.

Skin Contact: Causes skin irritation. May cause an allergic skin reaction.

Inhalation: Harmful if inhaled. May be fatal if swallowed and enters airways. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.

Ingestion: May be fatal if swallowed and enters airways.

Chronic Health Effects: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Acute Toxicity Values: For MDI (CAS 101-68-8):

Oral LD₅₀ (rat): >2,000 mg/kg

Dermal LD₅₀ (rabbit): >9,400 mg/kg

Inhalation LC₅₀ (rat): 2.0 mg/L

Respiratory Sensitization: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Components are not classified as mutagens.

Carcinogenicity: Components are not classified as carcinogens.

Reproductive Toxins: Components are not classified as reproductive toxins.

Specific Target Organ Toxicity: May cause respiratory irritation, drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure.

Aspiration Toxicity: May be fatal if swallowed and enters airways.

12. Ecological Information

Ecotoxicity: No data available. Do not release into waterways.

Persistence and Degradability: No data available.

Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

13. Disposal Considerations

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid. In the U.S., this product is not a RCRA hazardous waste (per 40 CFR 261).

14. Transport Information

Not regulated for transport in any mode.

EMERGENCY SHIPPING: CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA Reportable Quantity: RQ for MDI is 5000 lb. Some States have more stringent requirements. Report spills in accordance with local and state regulations.

SARA TITLE III Section 311/312: Acute Health, Chronic Health

Section 313 Toxic Chemicals: This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements: Diphenylmethane-4,4'-diisocyanate (CAS 101-68-8) 40-50%

EPA Toxic Substances Control Act (TSCA) Status: Components of this product are listed on the TSCA inventory.

STATE REGULATIONS:

California Proposition 65: These products do not contain chemicals known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: Train personnel using this product in proper chemical handling, engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial/professional use only.

SDS Revision Notes: Reviewed, revised new format: August 6, 2018; Reviewed and updated: December 9, 2021; Reviewed and updated: August 2, 2023

Date Prepared/Revised: August 2, 2023; Supersedes: December 9, 2021
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Disclaimer: The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.

Date Prepared/Revised: August 2, 2023; Supersedes: December 9, 2021
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Item Numbers: 84154-1006, 84154-1032, 84154-2032, 84154-8232

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