where creativity takes shaper	

SAFETY DATA SHEET

Product Identifiers:	
Product Trade Name:	Liquid Sculpey [®]
Product Use:	Liquid oven hardening modeling material for hobby use
Restrictions on Use:	Craft product, not a toy. Not for use by children.
Details of the Manufacturer/Su	pplier:
Company Name:	Polyform Products Company, Inc.
Address:	1901 Estes Avenue
	Elk Grove Village, IL 60007 USA
Telephone:	1-847-427-0020
Website:	www.sculpey.com
Email:	info@polyformproducts.com
Contact Person:	Regulatory Dept
Emergency Telephone Number	rs:
	gencies only, call: 1-847-427-0020
For health emergencies	, call the Poison Control center: 1-800-222-1222
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SECTION 2: HAZARD(S) IDENTIFIC	
formation in accordance with 29 CFF	R 1910.1200 (Hazcom 2012) in effect May 25, 2012:
Classification of the chemical	l in accordance with 29 CFR 1910.1200(d):
Physical Hazards:	Not classified.
Health Hazards:	Not classified.
Health Hazards: Environmental Hazards:	Not classified. None.
Environmental Hazards:	None.
Environmental Hazards: OSHA Defined Hazards:	None.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word:	None. None.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol:	None. None.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word:	None. None. None. None.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement:	None. None. None. None.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement:	None. None. None. None. None.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention:	None. None. None. None. None. Avoid release to the environment.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response:	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal:	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal: Hazard(s) not otherwise	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with local/regional/national/international regulations.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal: Hazard(s) not otherwise Classified (HNOC):	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with local/regional/national/international regulations. None known.
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal: Hazard(s) not otherwise	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with local/regional/national/international regulations. None known. Do not inhale fumes during baking. Overheating liquid oven hardening
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal: Hazard(s) not otherwise Classified (HNOC):	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with local/regional/national/international regulations. None known. Do not inhale fumes during baking. Overheating liquid oven hardening material will result in blackening and release of irritating gases including
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal: Hazard(s) not otherwise Classified (HNOC):	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with local/regional/national/international regulations. None known. Do not inhale fumes during baking. Overheating liquid oven hardening
Environmental Hazards: OSHA Defined Hazards: Label Elements: Hazard Symbol: Signal Word: Hazard Statement: Precautionary Statement: Prevention: Response: Storage: Disposal: Hazard(s) not otherwise Classified (HNOC):	None. None. None. None. None. Avoid release to the environment. Wash hands after handling. Store away from incompatible materials. Dispose of contents/container in accordance with local/regional/national/international regulations. None known. Do not inhale fumes during baking. Overheating liquid oven hardening material will result in blackening and release of irritating gases including hydrogen chloride vapor.

Chemical Name CAS Number FEL/ILV Wax Weight /0 NTF TARC	Chemical Name	CAS Number	PEL/TLV	Max Weight %	NTP	IARC
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Components are proprietary, non-hazardous and/or present at amounts below reportable limits. Exact percentage values for components are proprietary in accordance with 29 CFR 1910.1200(i) and that the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret is required.

Material Name: Liquid Sculpey® Version#: 5 Issue Date: 2/28/2023

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SECTION 4: FIRST AID MEASURES

Description of First Aid Measures:

General: If irritation or other symptoms occur or persist from any route of exposure see a physician/get medical attention.

Eye Contact: Any material that contacts the eye should be washed out immediately with water for 5-10 minutes. Seek medical attention if symptoms occur.

Skin Contact: Wash the affected area thoroughly with plenty of soap and water. Seek medical attention if symptoms occur.

Inhalation: Seek fresh air after inhalation of fumes in the case of overheating material in oven. Seek medical attention if symptoms occur.

Wash out mouth with water. If symptoms persist, seek medical attention. Ingestion:

Protection of First Aid Responders: Wear proper personal protective clothing and equipment.

Most important symptoms and effects, both acute and delayed: Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed, if necessary: Treat symptomatically.

SECTION 5: FIRE-FIGHTING MEASU	RES
Suitable Extinguishing Media:	Use water spray jet, foam, carbon dioxide, ABC dry chemical.
Unsuitable Extinguishing Media:	None known.
Specific Hazards Arising from the Chemical:	In the case of overheating in oven, carbon monoxide, carbon dioxide and noxious hydrochloric acid vapors may be formed.
Special Protective Equipment and precautions for firefighters:	Wear self-contained breathing apparatus with full face piece and full protective clothing.
Fire Fighting Equipment Instructions:	Move containers from fire area if you can do so without risk.
Specific Methods:	Use standard firefighting procedures and consider the hazards of other materials involved
General Fire Hazards:	No unusual fire or explosion hazards noted.
Flash Point:	n/a
Autoignition Temperature:	n/a
Explosion Limits in Air:	Not explosive
Hazardous Decomposition Produ	
	carbon dioxide and noxious hydrochloric acid vapors.
Special Protective Equipment for	Fire Fighters: Wear self-contained breathing apparatus with full face piece and protective clothing.
SECTION 6: ACCIDENTAL RELEASE	MEASURES
Personal Precautions,	None expected. In case of overheating material, turn off oven. Ventilate

ersonal Precautions, None expected. In case of overneating material, turn off oven. Ventilate **Protective Equipment and** area by opening nearest window. Seek fresh air. **Emergency Procedures:** If fumes are inhaled, see section 4 of the SDS. Methods and materials for Collect and reuse or dispose with domestic refuse in accordance with Material Name: Liquid Sculpey®

Version#: 5 Issue Date: 2/28/2023

Containment and Cleaning Up: Environmental Precautions:	all applicable regulations. For waste disposal, see Section 8 of the SDS. Avoid release to the environment.
SECTION 7: HANDLING AND STORA	AGE
Precautions for Safe Handling:	Good industrial hygiene requires that exposure be maintained below the TLV. This is preferably achieved through using the product under well-ventilated conditions. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Avoid eye contact. Avoid repeated or prolonged skin contact. Avoid inhalation of fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse.
Conditions for Safe Storage, Including and Compatibilities:	Store unused material in a cool, dry place preferably in a sealed non- reactive container.
SECTION 8: EXPOSURE CONTROLS	S/PERSONAL PROTECTION
Control Parameters: Occupational Exposure Limits: Biological Limit Values: Appropriate Engineering Controls:	No applicable exposure limits. No biological exposure limits not for the ingredient(s). Good general ventilation should be used.
Eye/Face Protection: Skin and Body Protection: Respiratory Protection:	 Such as Personal Protective Equipment When sanding, wear protective goggles or a face shield. n/a In case of insufficient ventilation, wear suitable respiratory protection. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Do not heat above 175°C (350°F), allow to come in contact with an open flame or use with a hot knife or wire. Use an oven thermometer when hardening material in oven. Do not use a microwave oven for baking. Do not overbake. Do not exceed the recommended baking temperature or time.
SECTION 9: PHYSICAL AND CHEMI	CAL PROPERTIES
Color: Various Appearance: Viscous liquid Odor: Characteristic Boiling Point: n/a Melting Point: n/a	pH: n/a Solubility in Water: Not soluble Reactivity in Water: Non-reactive Specific Vapor Density (Air=1): n/a Vapor Pressure: n/a
SECTION 10: STABILITY AND REAC	TIVITY
Reactivity:	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical Stability:	Material is stable under normal conditions.
Possibility of Hazardous Reactions:	No dangerous reaction known under conditions of normal use.
Conditions to Avoid: Incompatible Materials:	None. Items made of PVC, polystyrene
Hazardous Decomposition Products:	Hydrochloric acid vapors

SECTION 11: TOXICOLOGICAL INFORMATION	
nformation on Likely Routes of Exposure:	
Inhalation: Prolonged inhalation may be harmful.	
Skin Contact: No adverse effects due to skin contact	
Eye Contact: Direct contact with the eye may cause t	temporary irritation.
Ingestion: Expected to be a low ingestion hazard.	
Symptoms relating to the physical, chemical and toxic nformation on Toxicological Effects: Acute Toxicity:	ological characteristics
Acute Effects Associated with use of this Mater	rial: None expected
The summated LD50 is >12205 mg/kg. The summ	
Skin Corrosion/Irritation: Prolonged skin contact may Serious Eye Damage/Eye Irritation: Direct contact w	
Respiratory or Skin Sensitization:	
Respiratory Sensitization: Not a respiratory sensitize	er.
Skin Sensitization: This product is not expected to ca	
	ate product or any components present at greater than
0.1% are mutagenic or ge	
arcinogenicity: This product is not considered to be a ca	arcinogen by IARC, ACGIH, NTP, or OSHA.
Carcinogen Listing – see Section 3 of SDS NTP: No IARC: No OSHA: No	
OSHA Specifically Regulated Substances (29 CFR	1910 1001 1050) pot listed
Reproductive Toxicity: This product is not expected to capecific Target Organ Toxicity – Single Exposure: Not	
Specific Target Organ Toxicity – Repeated Exposure: Spiration Hazard: Not an aspiration hazard.	Not classified.
spiration Hazard: Not an aspiration hazard.	Not classified.
Spiration Hazard: Not an aspiration hazard.Shronic Effects: Prolonged inhalation may be harmful.ECTION 12: ECOLOGICAL INFORMATION	Not classified.
Spiration Hazard: Not an aspiration hazard.Shronic Effects: Prolonged inhalation may be harmful.ECTION 12: ECOLOGICAL INFORMATION	Not classified.
 Spiration Hazard: Not an aspiration hazard. Shronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION Cotoxicity: No data available. No harmful effects known solids in water. Sersistence and Degradability: No data is available on the solid service of the solid service of	Not classified.
 spiration Hazard: Not an aspiration hazard. hronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION cotoxicity: No data available. No harmful effects known solids in water. ersistence and Degradability: No data is available on tioaccumulative Potential Mobility in Soil: No data available 	Not classified.
 spiration Hazard: Not an aspiration hazard. hronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION cotoxicity: No data available. No harmful effects known solids in water. ersistence and Degradability: No data is available on t ioaccumulative Potential Mobility in Soil: No data available ther Adverse Effects: No other adverse environmental 	Not classified.
 Spiration Hazard: Not an aspiration hazard. Shronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION cotoxicity: No data available. No harmful effects known solids in water. ersistence and Degradability: No data is available on t bioaccumulative Potential Mobility in Soil: No data available ther Adverse Effects: No other adverse environmental reation potential, endocrine disruption, global warming potential 	Not classified.
 Spiration Hazard: Not an aspiration hazard. Shronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION cotoxicity: No data available. No harmful effects known solids in water. ersistence and Degradability: No data is available on t bioaccumulative Potential Mobility in Soil: No data available reation potential, endocrine disruption, global warming po ECTION 13: DISPOSAL CONSIDERATIONS 	Not classified. other than those associated with suspended inert the degradability of this product. ailable. effects (e.g. ozone depletion, photochemical ozone otential) are expected for this product.
 spiration Hazard: Not an aspiration hazard. hronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION cotoxicity: No data available. No harmful effects known solids in water. ersistence and Degradability: No data is available on t ioaccumulative Potential Mobility in Soil: No data available available available. No ther adverse environmental reation potential, endocrine disruption, global warming po ECTION 13: DISPOSAL CONSIDERATIONS isposal Instructions: Collect and reclaim or dispose in avers/water supplies. Do not contaminate ponds or water cordance with local/regional/national/international regula 	Not classified.
 spiration Hazard: Not an aspiration hazard. hronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION cotoxicity: No data available. No harmful effects known solids in water. ersistence and Degradability: No data is available on t ioaccumulative Potential Mobility in Soil: No data avaither Adverse Effects: No other adverse environmental reation potential, endocrine disruption, global warming po ECTION 13: DISPOSAL CONSIDERATIONS isposal Instructions: Collect and reclaim or dispose in ewers/water supplies. Do not contaminate ponds or wate cordance with local/regional/national/international regulations: Dispose in accordance with 	Not classified.
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 Spiration Hazard: Not an aspiration hazard. Shronic Effects: Prolonged inhalation may be harmful. SECTION 12: ECOLOGICAL INFORMATION Solids in water. Sersistence and Degradability: No data is available on the solids in water. Sersistence and Degradability: No data is available on the solids of the solid service and t	Not classified.
 Spiration Hazard: Not an aspiration hazard. Shronic Effects: Prolonged inhalation may be harmful. ECTION 12: ECOLOGICAL INFORMATION Solids in water. Sersistence and Degradability: No data is available on the solids in water. Sersistence and Degradability: No data is available on the solids in water. Solids in water. Sersistence and Degradability: No data is available on the solid of the solid	Not classified.
Spiration Hazard: Not an aspiration hazard.Chronic Effects: Prolonged inhalation may be harmful.ECTION 12: ECOLOGICAL INFORMATIONEcotoxicity: No data available. No harmful effects known	Not classified.

Packing Group: N/A

Environmental Hazards: Marine Pollutant: Not Applicable. Hazardous Substance (USA): Not Applicable.

Transport in Bulk according to Annex II of MARPOL 73-78 and IBC Code: Not Applicable.

Special Precautions for User: Not Applicable.

SECTION 15: REGULATORY INFORMATION Contents of the SDS Comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200

US Federal Regulations: EPA SARA TITLE III Chemical Listings: None SARA Section 302.4 (40 CFR 355) Extremely Hazardous Substance: None Section 313 Toxic Chemicals (40 CFR 372): None TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D): None CERCLA Hazardous Substances List (40 CFR 302.4): Not Listed OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): Not Listed Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List: Not Regulated Clean Air Act (CAA) Section 112® Accidental Release Prevention (40 CFR 68.130): Not Regulated Safe Drinking Water Act (SDWA): Not Regulated

US State Regulations: California Proposition 65: The following ingredients present in the product are known to the State of California to cause Cancer, Birth Defects, or Reproductive Harm: None known to be present

Washington Children's Safe Products Act - Chemicals Requiring Notification: None

This material has been reviewed by a toxicologist in the US and carries the AP seal from the Art & Creative Materials Institute (ACMI). The labeling conforms to US 16 CFR 1500-14 and ASTM D 4236. Under CPSC's Consumer Product Regulations (16 CFR 1500.3 and 1500-14), this product has the following required acute and chronic hazard labeling: None

International Regulations:

Canadian WHMIS: This product is a controlled product under Canada's Workplace Hazardous Materials Information System. It contains the following toxic or highly toxic materials: Mica

Canadian Ingredient Disclosure List: None known to be present or none in reportable amounts.

Mexico Regulations/Legislation: This SDS contains the information required by NOM-018-STPS-2000 Workplace Hazardous Chemical Substances Communication and Identification Standard.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION Issue Date: 2/28/2023 Version #: 5 Supersedes Version 4 – 5/27/2020

Disclaimer:

The information contained herein is provided in good faith and is subject to change without notice. It is believed to be accurate and represents the best information currently available to us. However, we make no warranty, fitness for a particular purpose or of any other type, expressed or implied, with respect to products described or data or information provided. We assume no liability resulting from the use of such products, data or information. Users should determine the suitability of the information for their particular purpose. The user assumes all risk arising from their use of the material. The user is required to comply with all laws and regulations relating to the purchase, use, storage and disposal of the material and must be familiar with and follow generally accepted safe handling procedures.

This SDS applies to the following colors:

Liquid Sculpey® Products:

AMETHYST PEARL BLACK BLUE BRONZE **BROWN METALLIC** CHARCOAL METALLIC EMERALD METALLIC **FUCHSIA** GARNET METALLIC GLOW GOLD **GREIGE GRANITE** NAVY METALLIC PEACOCK PEARL PEARL RED ROSE GOLD SILVER TRANSLUCENT TRANSLUCENT AMBER TRANSLUCENT LAVENDER TRANSLUCENT TURQUOISE TURQUOISE WHITE YELLOW