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61904-XXXX

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ACLR GROUT UNSD - RAVEN
837600PM**SAFETY DATA SHEET**

REVISION DATE: 04-08-2015

SUPERSEDES: 02-12-2014

SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER**PRODUCT INFORMATION**

PRODUCT: ACLR GROUT UNSD - RAVEN
 PRODUCT DESCRIPTION: Cement
 INTENDED USE: Adhesive
 PRODUCT IDENTIFIER: 837600PM

COMPANY INFORMATION

H.B. Fuller Construction Products Inc.
 1105 S. Frontenac Street
 Aurora, IL 60504
 Phone: 1-800-552-6225

Medical Emergency Phone Number (24 Hours): 1-888-853-1758
 Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 2: HAZARDS IDENTIFICATION**GHS Hazard Symbols:****GHS Signal Word:**

Danger

GHS Classification:

Serious Eye Damage/Eye Irritation Category 1; Skin Sensitisation Category 1;
 Carcinogenicity Category 1A; Skin Corrosion/Irritation Category 2; Specific Target
 Organ Systemic Toxicity (STOT) - Repeated Exposure Category 2; Specific Target
 Organ Systemic Toxicity (STOT) - Single Exposure Category 3

GHS Hazard Phrases:

Causes skin irritation.; May cause an allergic skin reaction.; Causes serious eye damage.;
 May cause respiratory irritation.; May cause cancer.; May cause damage to organs
 through prolonged or repeated exposure.

GHS Precautions:**Safety Precautions:**

Obtain special instructions before use. Do not handle until all safety precautions have
 been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Wash
 thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated
 work clothing should not be allowed out of the workplace. Wear protective
 gloves/protective clothing/eye protection/face protection.

First Aid Measures:

IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove victim to
 fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse
 cautiously with water for several minutes. Remove contact lenses, if present and easy to
 do. Continue rinsing. IF exposed or concerned: Get medical advice/attention.
 Immediately call a POISON CENTER or doctor/physician. Call a POISON CENTER or
 doctor/physician if you feel unwell. If skin irritation or rash occurs: Get medical
 advice/attention. Take off contaminated clothing and wash before reuse.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with local/regional/national/international
 regulation for hazardous wastes.



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Chemical Name	CAS #	PERCENT	Classification	Note
Portland cement	65997-15-1	30 - 50	Eye Dam. 1; H318 Skin Irrit. 2; H315 Skin Sens. 1; H317 STOT SE 3; H335	* (see below)
Iron oxide (Fe3O4)	1317-61-9	5 - 10	Self-heat. 1; H251	
Calcium oxide, CaO	1305-78-8	1 - 5	Acute Tox. 4; H302 Eye Dam. 1; H318 Skin Irrit. 2; H315 STOT SE 3; H335	* (see below)
Crystalline silica	14808-60-7	1 - 5	Carc. 1A; H350 STOT RE 1; H372	* (see below)

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for exposure limit guidelines.

SECTION 4: FIRST AID MEASURES

IF IN EYES: Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention.

IF ON SKIN: Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

IF INHALED: Remove to fresh air. Restore breathing, if necessary. Call a physician if symptoms persist.

IF SWALLOWED: Severely irritating. Do not induce vomiting. Seek medical attention immediately. Drink 2 glasses of water or milk to dilute. Do not give anything by mouth to an unconscious person.

SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water spray, foam, dry chemical or carbon dioxide.
UNUSUAL FIRE AND EXPLOSION HAZARDS: Material will not burn.
SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.
HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide Sulfur containing gases

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred.
METHODS FOR CLEAN-UP: Avoid creating dusts. Eliminate ignition sources. If a vacuum is used, ensure that the material is wetted or otherwise treated so an explosive dust atmosphere is not created within the vacuum.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7: HANDLING AND STORAGE



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Handling: Avoid contacting and avoid breathing the material. Use only in a well ventilated area.
This product contains an ingredient that may release formaldehyde at heated cure temperatures.

Storage: Store in a cool, dry place.
Consult the Technical Data Sheet for specific storage instructions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**EXPOSURE LIMITS:**

Chemical Name	Note	ACGIH EXPOSURE LIMITS	OSHA PEL
Portland cement	* (see below)	1 mg/m ³ TWA (particulate matter containing no asbestos and <1% crystalline silica, respirable fraction)	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)
Calcium carbonate	* (see below)	No data available.	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)
Iron oxide (Fe ₃ O ₄)		No data available.	10 mg/m ³ TWA (as fume)
Calcium sulfate	* (see below)	10 mg/m ³ TWA (inhalable fraction)	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)
Calcium oxide, CaO	* (see below)	2 mg/m ³ TWA	5 mg/m ³ TWA
Crystalline silica	* (see below)	0.025 mg/m ³ TWA (respirable fraction)	((250)/(%)SiO ₂ + 5) mppcf TWA (respirable); ((10)/(%)SiO ₂ + 2) mg/m ³ TWA (respirable); ((30)/(%)SiO ₂ + 2) mg/m ³ TWA (total dust)
Magnesium Oxide	* (see below)	10 mg/m ³ TWA (inhalable fraction)	15 mg/m ³ TWA (total particulate) (as fume)
Kaolin clay	* (see below)	2 mg/m ³ TWA (particulate matter containing no asbestos and <1% crystalline silica, respirable fraction)	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)

ENGINEERING CONTROL METHODS:

VENTILATION: Use local exhaust ventilation or other engineering controls to minimize exposures.

EYE PROTECTION: Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.

SKIN PROTECTION: Avoid skin contact by wearing chemically resistant gloves and long sleeved shirt. An apron may be appropriate if splashing can occur.

GLOVES: Nitrile

RESPIRATORY PROTECTION: Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).



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PHYSICAL STATE:	Solid
COLOR:	Opaque Black
ODOR:	Odorless
ODOR THRESHOLD:	Not established
pH:	Not established
FREEZING/MELTING POINT (deg. C):	Not established
BOILING POINT (deg. C):	Not established
FLASH POINT:	Not applicable
EVAPORATION RATE:	Not established
FLAMMABILITY:	Not a flammable solid or gas
UPPER EXPLOSIVE LIMIT (% in air):	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
WEIGHT PER GALLON (lbs.):	9.20
SPECIFIC GRAVITY:	1.100
SOLUBILITY:	Not established
OCTANOL/WATER COEFFICIENT:	Not established
AUTOIGNITION TEMPERATURE:	Not established
DECOMPOSITION TEMPERATURE:	Not established
VISCOSITY:	No data available.
SOLIDS (% by weight):	100.0
VOC, weight percent	0.00

SECTION 10: STABILITY AND REACTIVITY

STABILITY:	Stable under normal conditions.
CHEMICAL INCOMPATIBILITY:	Not established
HAZARDOUS POLYMERIZATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon monoxide, carbon dioxide Sulfur containing gases

SECTION 11: TOXICOLOGICAL INFORMATION**Component Toxicity / Toxicology Data:**

COMPONENT NAME	LD50/LC50
Calcium carbonate	ORAL LD50 RAT 6,450 MG/KG
Iron oxide (Fe3O4)	ORAL LD50 RAT > 10,000 MG/KG
Calcium sulfate	ORAL LD50 RAT > 3,000 MG/KG
Calcium oxide, CaO	ORAL LD50 RAT 500 MG/KG
Crystalline silica	ORAL LD50 RAT 500 MG/KG

This product is a mixture. Unless noted, the information below is based on components.

Skin corrosion / irritation: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.

Serious eye damage / irritation :Can cause moderate irritation, tearing and reddening.

Respiratory / skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: No data available.



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Carcinogenicity: Contains a material that may cause cancer.

Reproductive toxicity: No data available.

Specific target organ toxicity-single exposure: No data available.

Respiratory irritation / Narcotic effects: May cause respiratory irritation.

Specific target organ toxicity-repeated exposure: May cause damage to organs through prolonged or repeated exposure.

Target organs potentially affected by exposure: Lungs

Aspiration hazard: No data available.

Medical Conditions Aggravated by Exposure: Lung disease

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available for this product.
 MOBILITY: No data available.
 PERSISTENCE: No data available.
 BIOACCUMULATION: No data available.

This product has not been tested for ecological effects. Relevant information for components is listed below:

Component:	Ecotoxicity values:
Calcium sulfate	Acute Toxicity (Fish): 96 Hr LC50 Lepomis macrochirus: 2980 mg/L [static]; 96 Hr LC50 Pimephales promelas: >1970 mg/L [static] Acute Toxicity (Daphnia): Not established Acute Toxicity (Algae): Not established
Calcium oxide, CaO	Acute Toxicity (Fish): 96 Hr LC50 Cyprinus carpio: 1070 mg/L [static] Acute Toxicity (Daphnia): Not established Acute Toxicity (Algae): Not established

SECTION 13: DISPOSAL CONSIDERATIONS

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Dispose of in an approved landfill. Consult your state, local or provincial authorities and your local waste vendor for more restrictive requirements.

SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

US DOT: NOT REGULATED
 IATA: NOT REGULATED

SECTION 15: REGULATORY INFORMATION**INVENTORY STATUS**

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.
 CANADIAN CEPA DSL: The components of this product are included on the DSL or are exempt from DSL requirements.
 EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.
 AUSTRALIA AICS: This product is in compliance with the Australian Inventory of Chemical Substances requirements.



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If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at reg.request@hbfuller.com to request an export review.

FEDERAL REPORTING**EPA SARA Title III Section 313**

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
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STATE REPORTING

Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986:

Unless listed below, this product does not contain known levels of any chemical known to the State of California to cause cancer or reproductive harm.

Chemical Name/List	CAS	Percent
Quartz (Carcinogen)	14808-60-7	1 - 5
Nickel (Carcinogen)		0.001 - 0.01
Chromium VI (Carcinogen)		< 10 ppm
Arsenic compounds (inorganic) (Carcinogen)		< 10 ppm
Lead compounds (Carcinogen)		< 10 ppm
Methanol (Developmental toxin)	67-56-1	< 10 ppm

Substances of Very High Concern (SVHC) Content:

Unless listed below, this product does not contain SVHC's.

SECTION 16: OTHER INFORMATION

SDS VERSION DATE: 04-08-2015

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

HMS RATING: HEALTH -- 2 FLAMMABILITY -- 0 REACTIVITY -- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

Prepared by: The Global Regulatory Department

Phone: 651-236-5842

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