



92033-1016

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**SAFETY DATA SHEET
SMOOTH-ON FLEX ADDITIVE**

SECTION 1: IDENTIFICATION

1.1. Product Identifier: Smooth-On Flex Additive

Product Form: Mixture

Product Name: Flex Additive

1.2. Intended Use of the Product

Aqueous polymeric material

1.3. Name, Address, and Telephone of the Responsible Party

Smooth-On

5600 Lower Macungie Road

Macungie, PA 18062

800-762-0744

1.4. Emergency Telephone Number

Emergency Number : ChemTel Inc.
1305 North Florida Avenue
Tampa, FL 33602 USA
813-248-0573
www.chemtelinc.com

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

GHS-US/CA Classification

GHS classification in accordance with 29 CFR 1910.1200. Not a hazardous substance or mixture.

2.2. Label Elements

GHS-US/CA Labeling

No labeling applicable according to 29 CFR 1910.1200 and the Hazardous Products Regulations (HPR) SOR/2015-17.\

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US/CA)

No additional information available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

This product is a mixture.



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3.2. Mixture

<u>Component</u>	<u>CAS Reg. Number</u>	<u>Concentration</u>
Acrylic Copolymer	Confidential	28.0 – 29.5 %
Ammonia	1336-21-6	< 0.05 %
Water	7732-18-5	82.0 – 88.0 %

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EN (English US)

SECTION 4: FIRST AID MEASURES**4.1. Description of First-aid Measures**

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

Skin Contact: Remove contaminated clothing. Wash with plenty of soap and water. Obtain medical attention if irritation develops or persists.

Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use.

Inhalation: Prolonged exposure may cause irritation.

Skin Contact: Prolonged exposure may cause skin irritation. Repeated or prolonged contact will cause

Eye Contact: May cause slight irritation to eyes. May cause mechanical eye irritation.

Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES**5.1. Extinguishing Media**

Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.



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Protection During Firefighting: Do not enter fire area without proper protective equipment, including
Hazardous Combustion Products: Carbon dioxide and carbon monoxide, oxides of sulfur, nitrogen and phosphorous, various

5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

Methods for Cleaning Up: Clear up rapidly by scoop or vacuum. Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: This material may present a combustible dust hazard in its dried form.

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight,

Incompatible Materials: Strong acids, strong bases, strong oxidizers.



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7.3.
Specific

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

8.2. Exposure Controls

Appropriate Engineering Controls: Suitable eye/body wash equipment should be available in the vicinity of any potential exposure.

Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment: Gloves. Protective clothing. Safety glasses.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear protective gloves.

Eye and Face Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: Milky Emulsion
Odor	: Very slight
Odor Threshold	: No data available
pH	: 6.0 – 7.0
Evaporation Rate	: No data available
Melting Point	: 0°C (32°F)
Freezing Point	: 0°C (32°F)
Boiling Point	: 100°C (212°F)
Flash Point	: Not flammable
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: Not applicable
Lower Flammable Limit	: No data available



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Upper Flammable Limit	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: >1 (Air = 1.0)
Specific Gravity	: 1.0 – 1.1
Solubility	: Miscible with Water
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: < 500 cps

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity:

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability:

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions:

Hazardous polymerization will not occur.

10.4. Conditions to Avoid:

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials:

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products:

Thermal decomposition may produce: Carbon dioxide and carbon monoxide, oxides of sulfur, nitrogen and phosphorous, various hydrocarbons.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

Acute Toxicity (Oral): Not classified

Acute Toxicity (Dermal): Not classified

Acute Toxicity (Inhalation): Not classified



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LD50 and LC50 Data:

No additional information available **Skin Corrosion/Irritation:** Not classified **Eye Damage/Irritation:** Not classified
Respiratory or Skin Sensitization: Not classified **Germ Cell Mutagenicity:** Not classified **Carcinogenicity:** Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact: Prolonged exposure may cause skin irritation. Repeated or prolonged contact will cause mechanical irritation.
Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes. May cause mechanical eye irritation.
Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.
Chronic Symptoms: None expected under normal conditions of use.
Potential Adverse human health effects and symptoms: Based on available data, the classification criteria are not met.

11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data: No data available

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General: Not classified.

12.2. Persistence and Degradability

SC6713	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

SC6713	
Bioaccumulative Potential	Not established.

12.4. Mobility in Soil

No additional information available

12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Treatment Methods: Can be landfilled or incinerated, when in compliance with local regulations.

Sewage Disposal Recommendations: Do not dispose of waste into sewer.

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Additional Information: Recover or recycle if possible.

Ecology - Waste Materials: Avoid release to the environment.



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SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Not regulated for transport

14.2. In Accordance with IMDG

Not regulated for transport

14.3. In Accordance with IATA

Not regulated for transport

14.4. In Accordance with TDG

Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

TSCA – All components of this product are on the TSCA Inventory List or are exempt from TSCA Inventory requirements.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest : 07/29/2022

Other Information

: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.