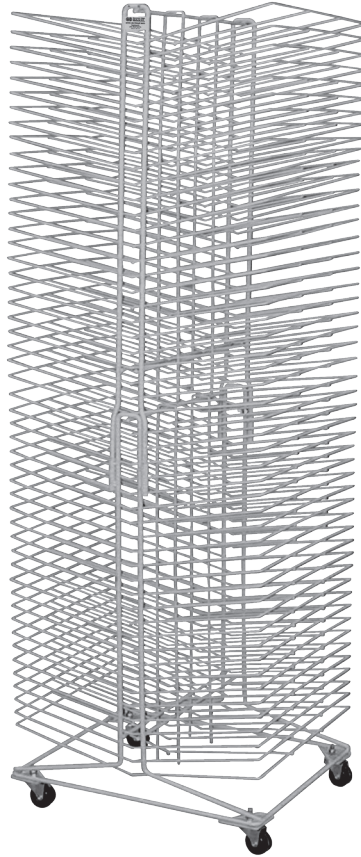


RACK-IT™

A Full Line of Drying and Storage Racks

For Screen Printing, Industrial and Educational Applications



Assembly Instructions

MODEL:

DR-18-100



A.W.T. World Trade Inc.

A Division of The A.W.T. World Trade Group

Moving Ahead with Technology

ASSEMBLY INSTRUCTIONS

The Rack-It™ Model DR-18-100 is delivered in two cartons containing separate top and bottom sections. The carton labeled “bottom” contains a package of four casters and self-locking nuts.

INSTALLING CASTERS

Components: Bottom section, four casters.

Parts: Four self-locking nuts.

Place the bottom section on its side and insert a caster into each caster plate. Secure each caster with a self-locking nut (Figure 1).

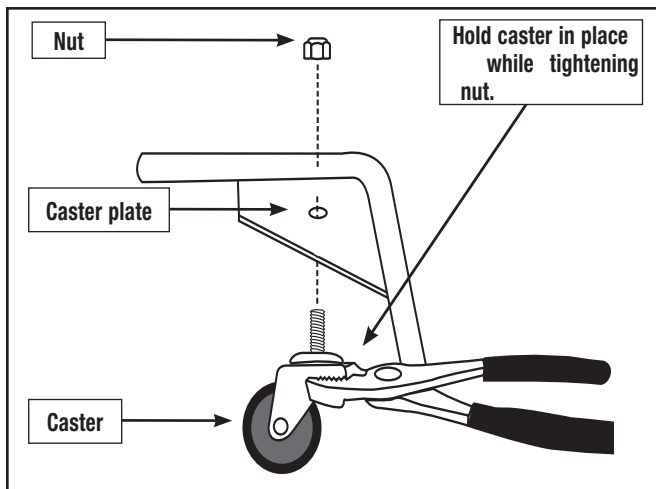


Figure 1. Bottom section caster assembly. Diagram is shown in normal floor position. Turn on side to install.

ATTACHING BOTTOM AND TOP SECTIONS

Components: Top section, bottom section.

Parts: None



It is advisable to use two people when assembling the top and bottom sections.

The top section “legs” are designed to fit into the bottom section leg cylinders. However, sometimes in shipping, the legs may shift in the carton. This may cause the legs to become slightly out of position (see the Troubleshooting section on this page).

Stand the bottom section upright on the casters. With the bottom section in position, lift the top section above the bottom with the top section legs over the bottom leg cylinders (Figure 2). Align the top section legs with the cylinders and insert each leg 1/8" into the cylinders. When this is accomplished on both sides, apply an even downward pressure on both sides. The legs should go smoothly into the cylinders.

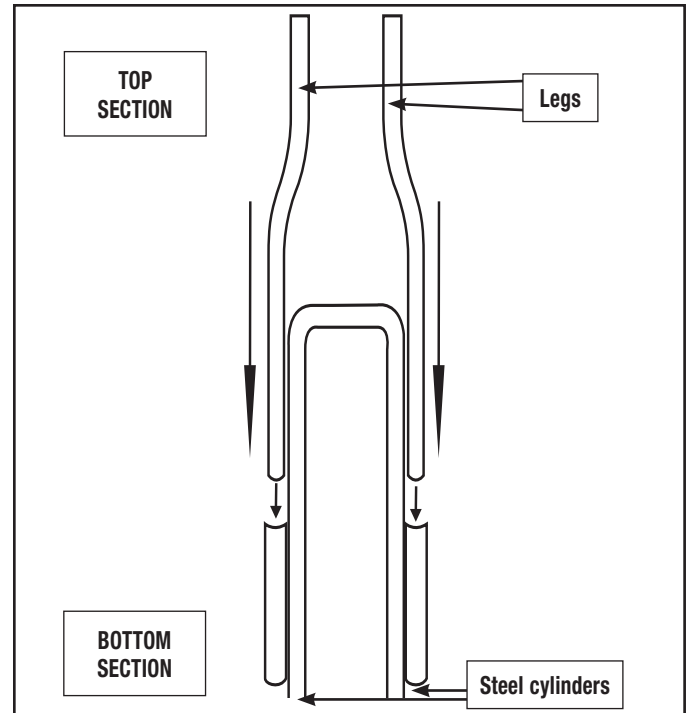


Figure 2. Top section legs fit into bottom section cylinders.

TROUBLESHOOTING

- Make sure legs are evenly spaced apart. If not, bend into position.
- If paint overspray is inside the cylinders, remove it with a screwdriver or other thin, rigid object.
- Lubricants such as WD-40, machine oil or plumbers grease may be used to reduce friction.
- Assistance is available by calling Technical Support at 773.777.7100.

REPLACEMENT PARTS

PART #	DESCRIPTION	QTY
RCA-22	2" Stem Caster	4



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